

# SPHERES and Astrobee Space Station Robotic Free Flyers



ISS National SPHERES/Astrobee Facility  
Date

Jose V. Benavides  
With support from SPHERES & Astrobee project teams  
NASA Ames Research Center



# Agenda

- SPHERES
- Astrobee Project overview
- Current status & upcoming activities
- On-orbit commissioning activities (FY18)
- Free Flyer external appearance
- Integrating with the Astrobee platform



## Synchronized Position Hold Engage Reorient Experimental Satellites - SPHERES

- A Facility of the ISS National Laboratory with three IVA nano-satellites designed and delivered by MIT to research estimation, control, and autonomy algorithms
- Installed on ISS in 2006
- Managed by ARC since Fall 2010
- By working aboard ISS under crew supervision, it provides a risk tolerant Testbed Environment for Distributed Satellite & Free-flying Control Algorithms
  - Formation flight, Docking, Proximity Operations
- If anything goes wrong, reset and try again!
- The satellites can be reused
  - ✓ Replenishable consumables
  - ✓ Multiple test sessions assigned per year



Scott Kelly working with SPHERES in the Kibo lab

If you can't bring the space environment to the laboratory, take the laboratory to space!

Over 119 Test Sessions (600+ hrs. of Facility Console activities involving crew)  
One of the most used and popular ISS National Lab Facilities



# SPHERES Platform Capabilities

## • Sensors

- Accelerometers, Gyroscopes, Ultrasonic ranging
- Smartphone Camera

## • Actuator

- CO<sub>2</sub> Propulsion, 0.2N of force possible

## • C&DH

- 115kbps downlink to laptop
- Real-time interface to laptop Matlab runtime
- 400kbps real-time downlink to Mission Operations Center

## • Expansion Port

- Provides an interface for integration with additional technologies
- Well documented ICD
- Currently used by several Payloads



Diameter	8.3 in (0.2 m)
Mass	7.8 lb (3.5 kg)
Thrust (single thruster)	<1 oz (0.2 N)
CO <sub>2</sub> Capacity	6 oz (170g)



# SPHERES Facility Labs



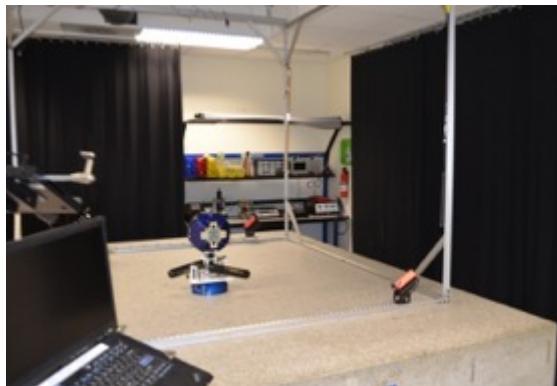
Flight Lab



International Space Station



Engineering Evaluation Lab (EEL)



Granite Lab



Mission Operations Center



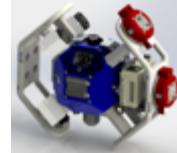
Micro Gravity Test Facility (MGTF) Lab: Cradle/  
Gimbal and Robotic ARM



## Microgravity Free-Flyer Technologies past, present, & future



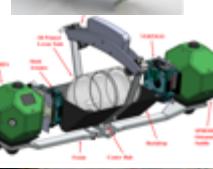
RINGS



UDP/HALO



SLOSH



SmartSPHERES

Tether



Interact

Vertigo



Zero Robotics



AERCam

PSA

1996 - 2002



SPHERES



2006 - 2018

Astrobee

2018



TA02 In-Space Propulsion

TA05 Communication & Navigation

STEM Education

TA04 Robotics, Tele-Robotics & Autonomous

Avionics & Software Risk mitigation



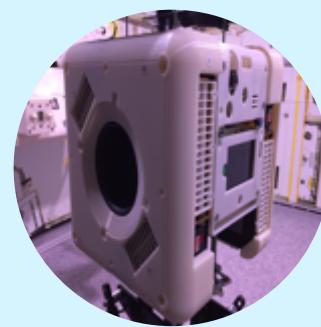
# SPHERES Facility Team

## ☐ Team

- Jose Benavides, Jose.V.Benavides@nasa.gov, PM
- Aric Katterhagen, aric.j.katterhagen@nasa.gov, Ops Lead
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- Don Soloway, Donald.i.soloway@nasa.gov



# Facility Transition



## SPHERES Operations

12 Years (Est. 2006 -)

Major Tasks

- ISS Operations
- Consumables
- Maintenance
- Payload Support

SPHERES Support

## Astrobee Development & Build

2 Years (CY 16 - 17)

- Infrastructure & Lab Upgrades
- Integration & Test Support
- Flight Build Support
- Guest Science
- SW & Processes
- Simulator Dev

## Astrobee Commissioning

1 year (CY 18)

- Operations Planning Products
- On Orbit Install Checkout & Demo

## Astrobee Operations

6 Years (- 2024)

- ISS Operations
- Maintenance
- Payload Support

Astrobee Support



# Guest Scientist Program (GSP)

## Overview

The GSP provides access to the source code, with examples, a SPHERES software simulator, and Operations support.

## Technical Aspects

1. Download GSP from Sourceforge, including simulator
2. Dev and Test your software on the simulator
3. Test in Ames SPHERES Lab
4. Deliver Software and planning products to SPHERES Operations
5. Conduct test session aboard ISS

## Operational Planning Aspects

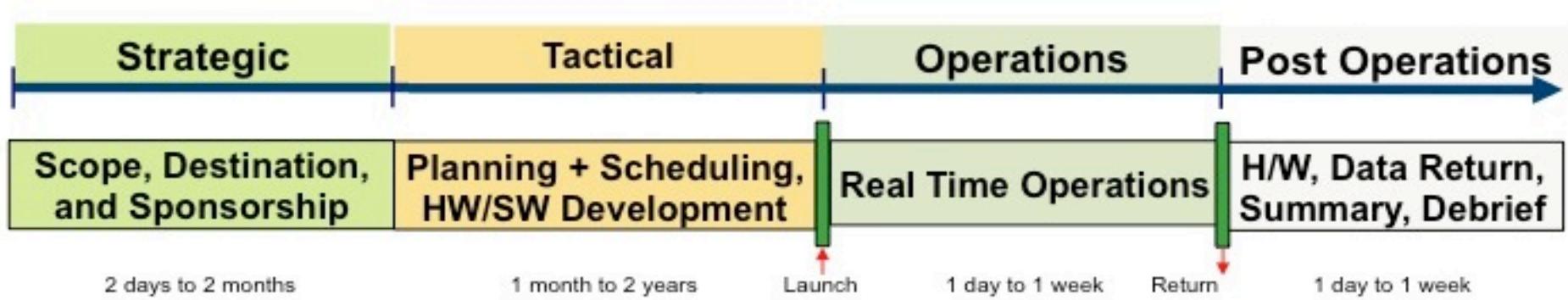
1. Deliver proposed investigation – one pager
2. SPHERES initiates request to schedule ISS Test Session
3. Generate all planning items required by ISS (e.g. Test Plan, )





# GSP Process

## Overview





## Operations: Functions

### Ensure Facility Readiness for ISS Test Sessions

- All crew training now via Onboard Training (OBT) both English & Russian
- Crew procedure updates
- Coordinate with ISS Lead Increment Scientist and POIC Cadre
- Flight products on orbit (test plan, .spf, on-board training and review, etc.)
- Consumable (CO2 Tanks and Batteries) refurbishment and resupply
- Support SPHERES directory/file maintenance

### Real-Time ISS Test Session support

- Coordinate w/SPHERES investigators product development and delivery
- Support crew and POIC cadre real-time
- Conduct/coordinate crew conferences as needed
- Test session data and video management



# Operations: Functions

## Increment Planning

- PTP and 2-pager development, review, and update
- CEF support and submittal
- Timeline planning model review and update

## Safety and Verification Assessments

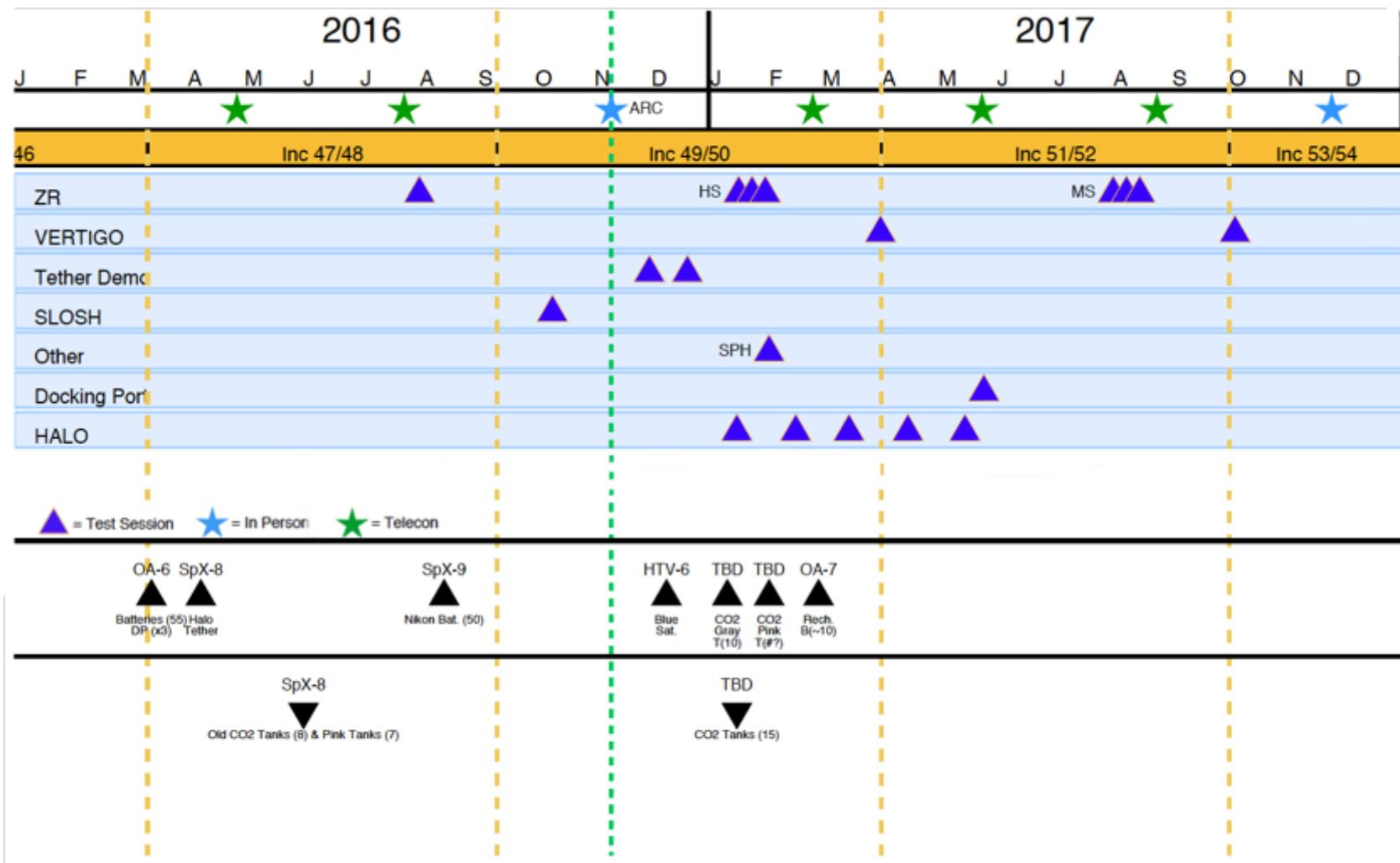
- Conduct Integrated Safety Assessments for all SPHERES payloads
- Conduct Integrated Verification for all SPHERES payloads
- Safety & Verification assessments for Battery/Tank launches/returns
- Complete Certification of Flight Readiness for ground systems and on-orbit hardware and operations products
- Conduct ISS Requirements Change Assessments to SPHERES Facility

## Public Relations

- Maintain website, work with ARC PAO office to publish material on site



# SPHERES Calendar





# Blue Flight Repair

*The Tale of The Broken SPHERES!*





# Astrobee Project Overview



# Project Summary

- Develop, test, deliver 2 free flying robots for ISS IVA use
- 3 year project (FY15-FY17) under Human Exploration Telerobotics 2 (HET2)
- 1 year (FY18) extension for on-orbit commissioning (just approved)
- Sponsor: Space Technology Mission Directorate, Game Changing Development Program
- Technology infusion to ISS payloads & operations





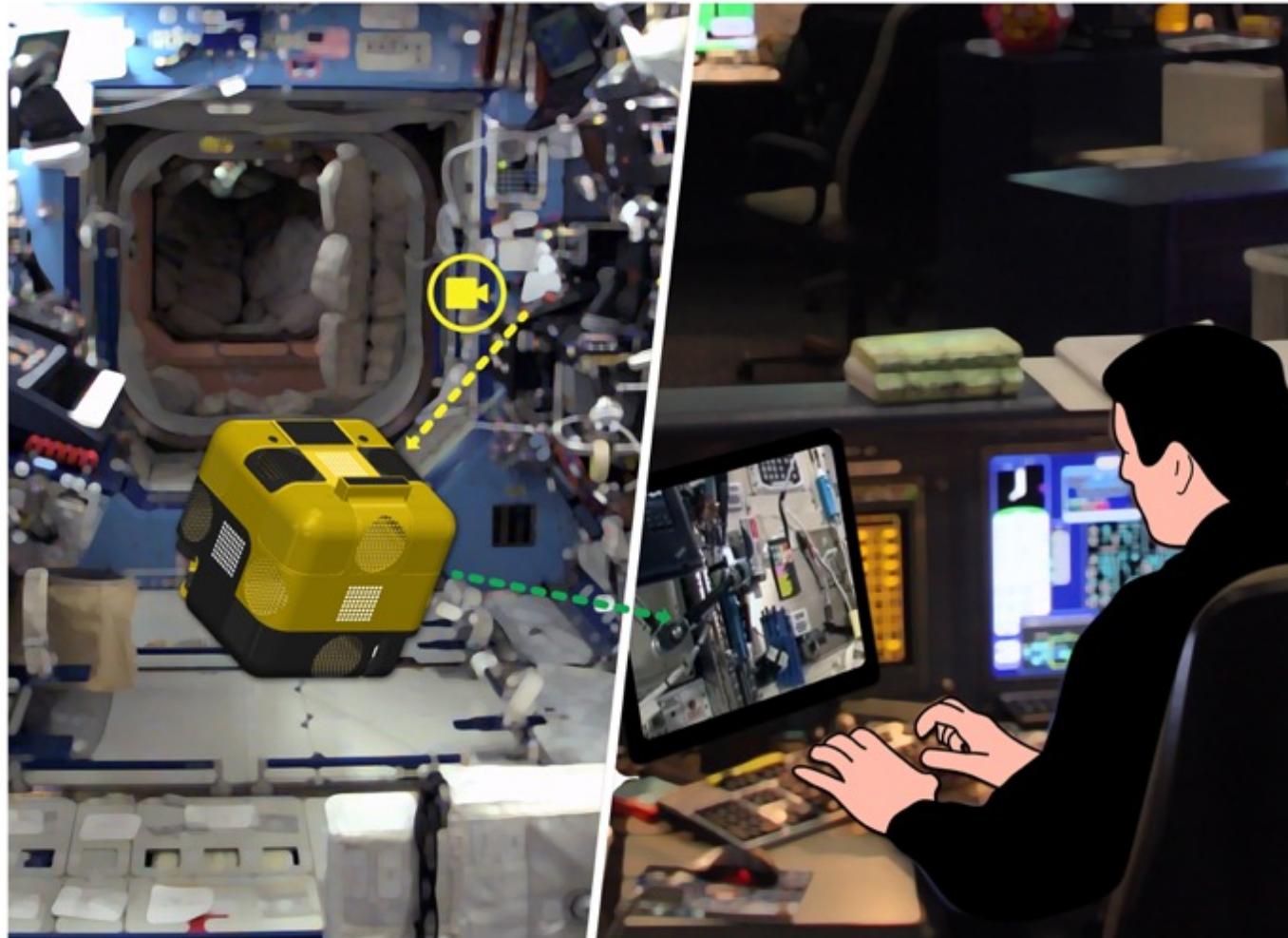
# 0g Robotics Research Facility



AES, Astrobee/SPHERES Program and users



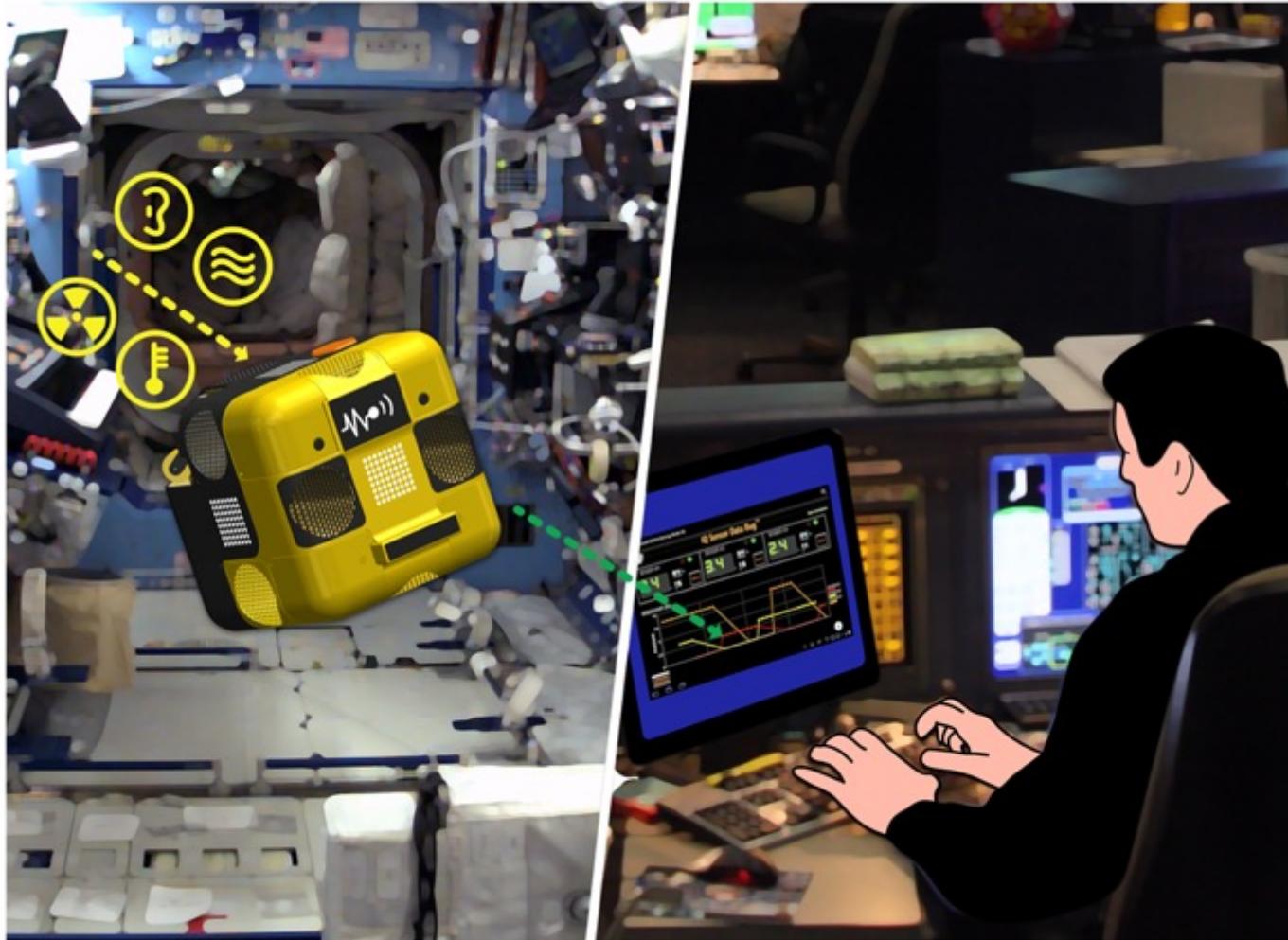
# Mobile Camera Tasks



ISS Program, FOD, POIC



# Mobile Sensor Tasks



ISS Program



# Dock & Resupply



Automate consumable resupply  
Minimize crew time



# Current Status & Upcoming Activities



# Schedule

Activity	FY 15			FY 16			FY 17			FY 18														
	O	N	D	J	F	M	A	M	J	J	S	O	D	J	F	M	A	M	J	J	A			
Project Management	PTR 1 Proto 2 & Requirements			PTR 2 Proto 3 & Prelim Design			PTR 3 Proto 4 & Final Design			PTR 4 On Dock			SORR		PTR 5 Launch									
Project Analysis	<b>Requirements</b>			L1-L2	L3, IRDs																			
Technology Development	<b>Proto 2</b> IR/TR			<b>Prototype 3</b> KO DR IR/TR			<b>Prototype 4 + Dock</b> KO DR DR IR TR			<b>P4D</b>			<b>Cert Unit + Dock</b> IR TR			<b>2 Flight Units + Dock</b> IR TR								
Validation & Test																								
S&MA	PSRP 1			PSRP 2			PSRP 2			PSRP 3			Procedures, Training, ORTs			Checkout			RFID Demo					
Technology Transition																								
	O	N	D	J	F	M	A	M	J	J	S	O	D	J	F	M	A	M	J	J	A			

△ L1 Controlled Milestone  
 ◆ External Milestone  
 ◇ Key Milestone

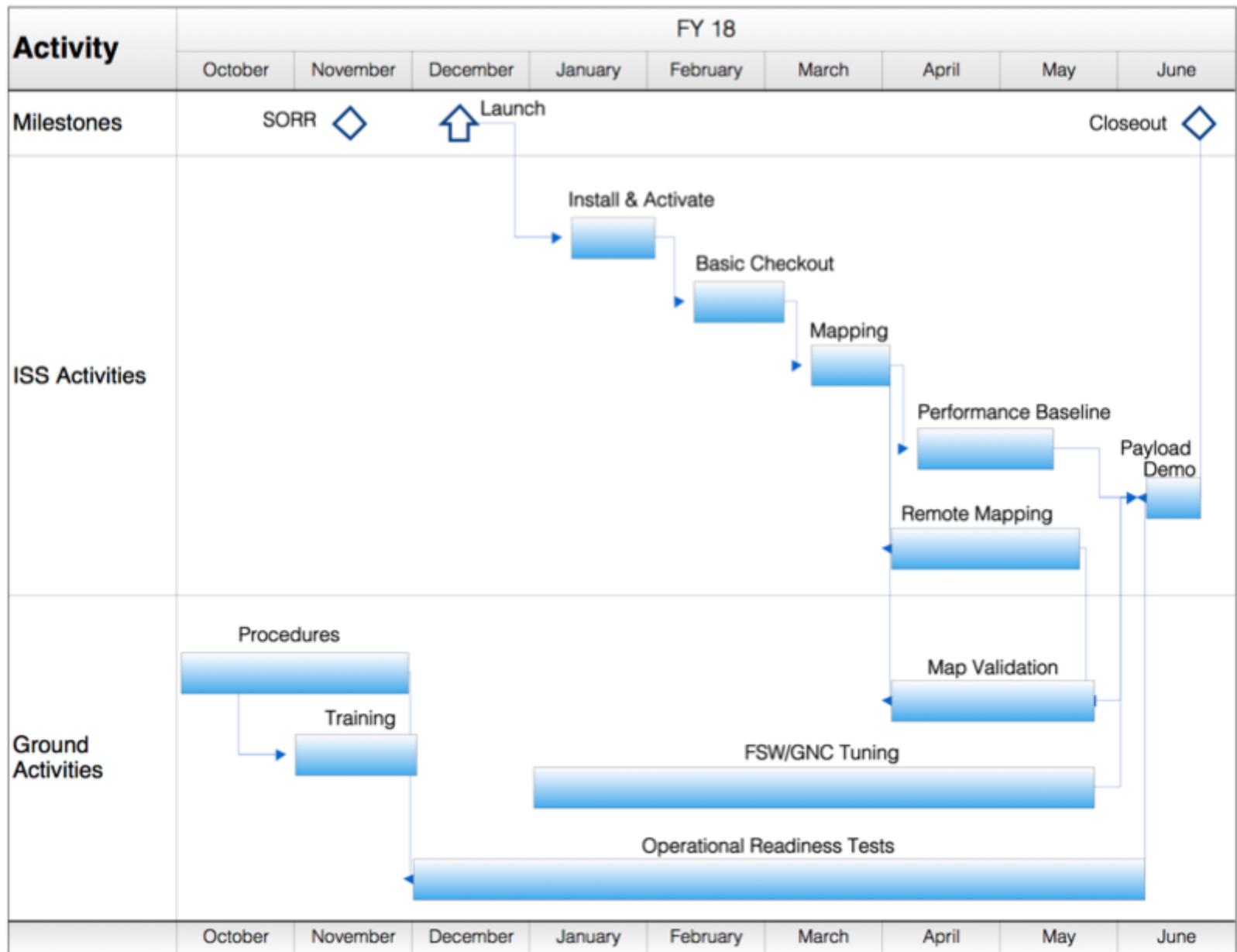
KO = Prototype Kickoff  
 DR = Design Review  
 IR = Integration Review  
 TR = Test Review



# Commissioning Activities

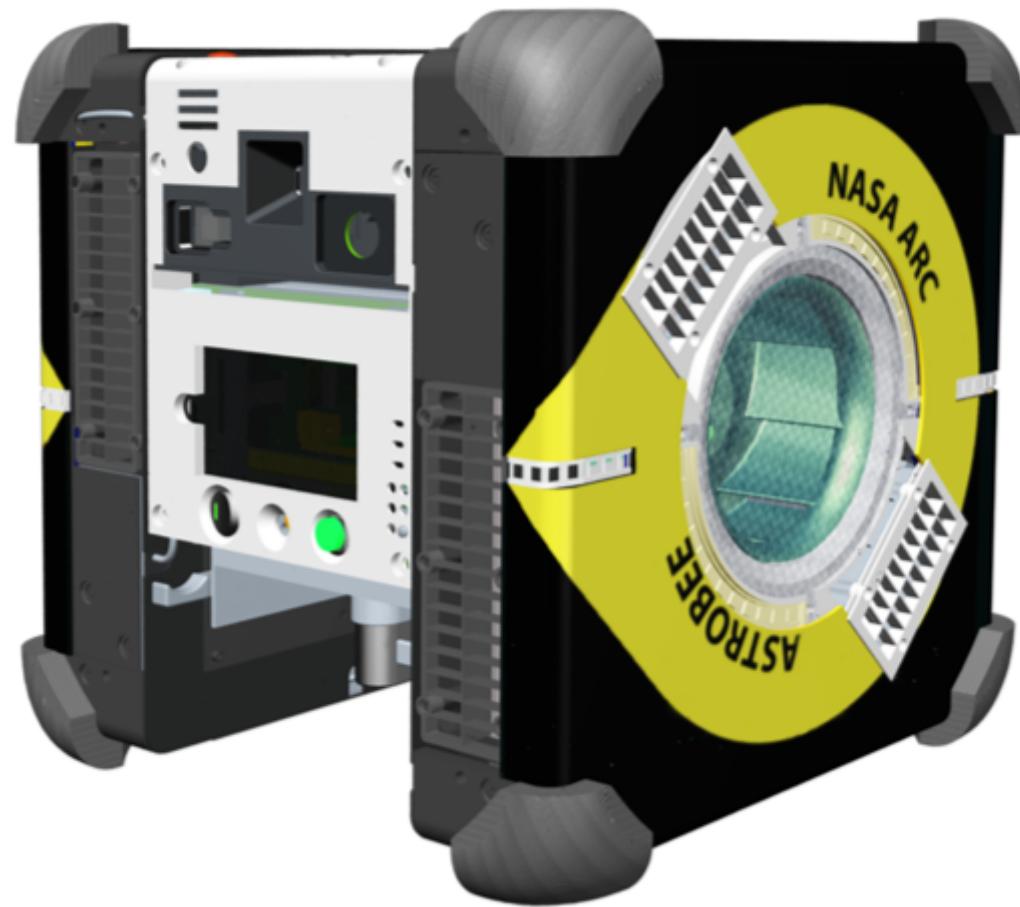


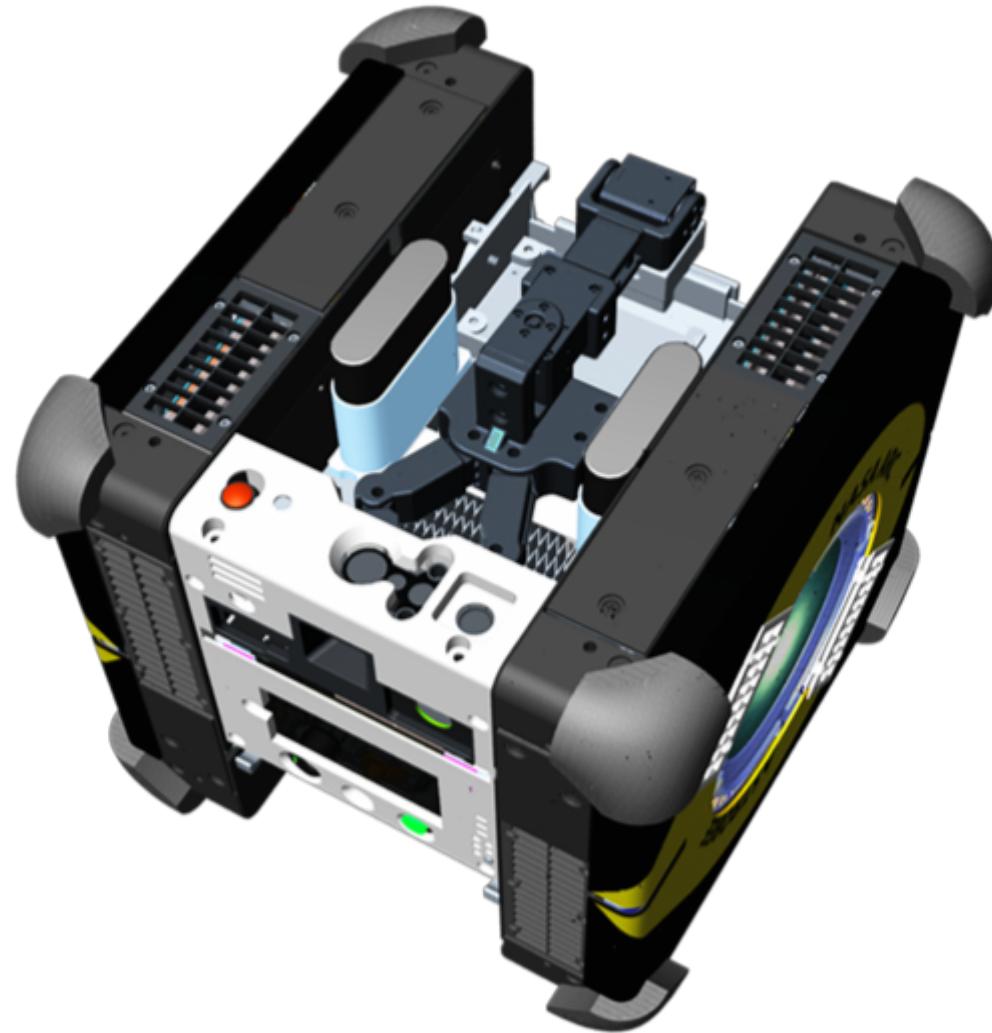
# FY18 Activities





# External Appearance









# Integrating with the Astrobee Platform

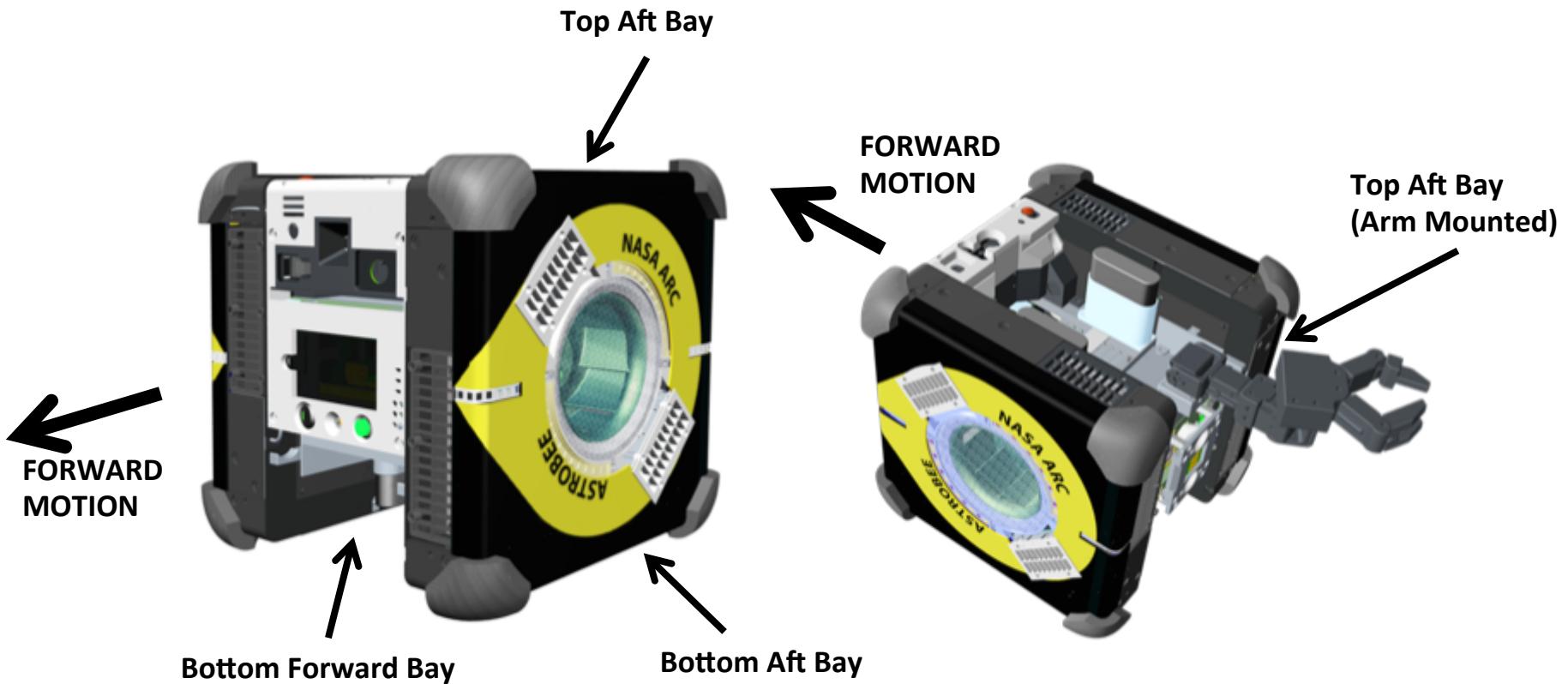


# Integration Overview

- Look for draft Guest Science Guide document before the end of this year
- Will quickly mention a few points about integration now

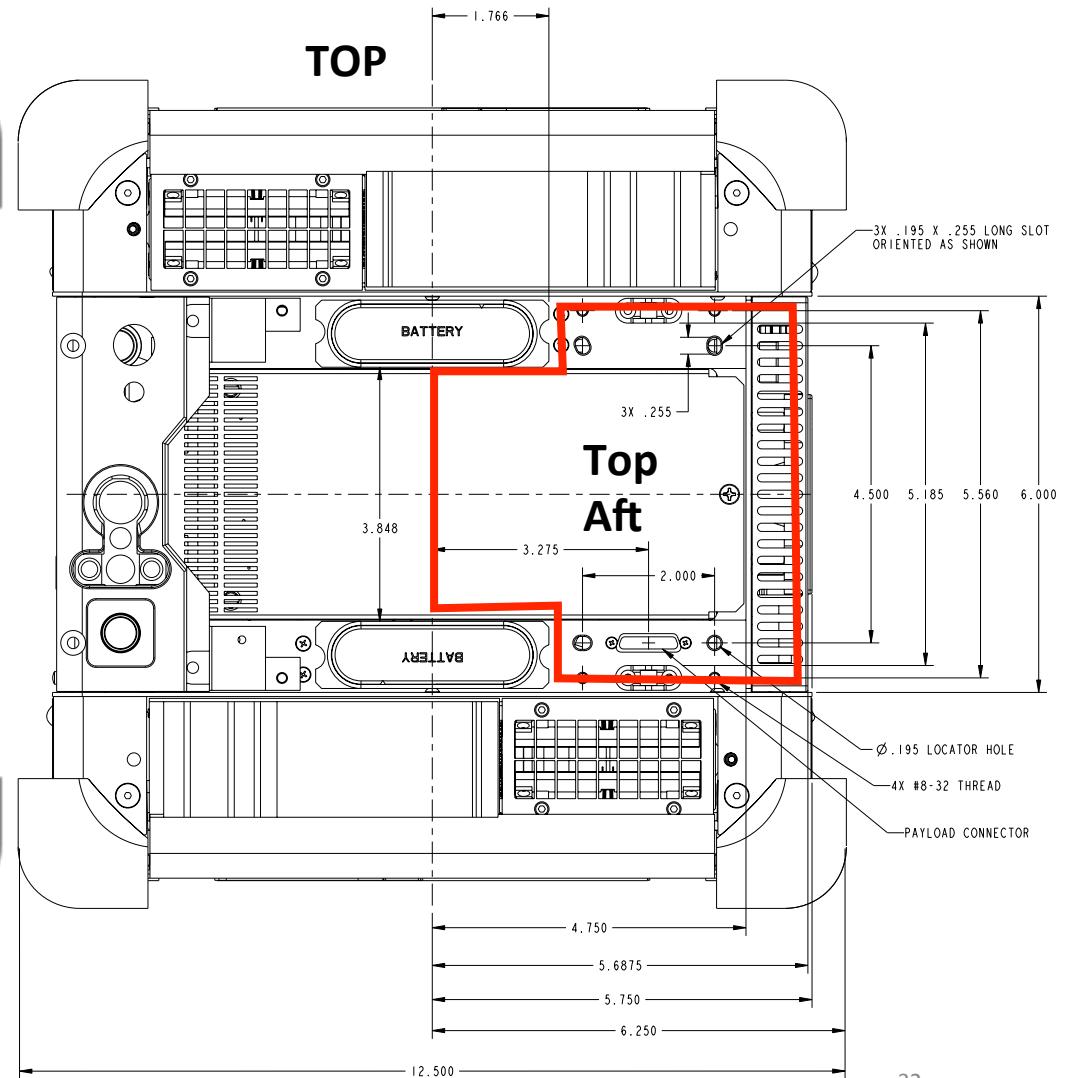
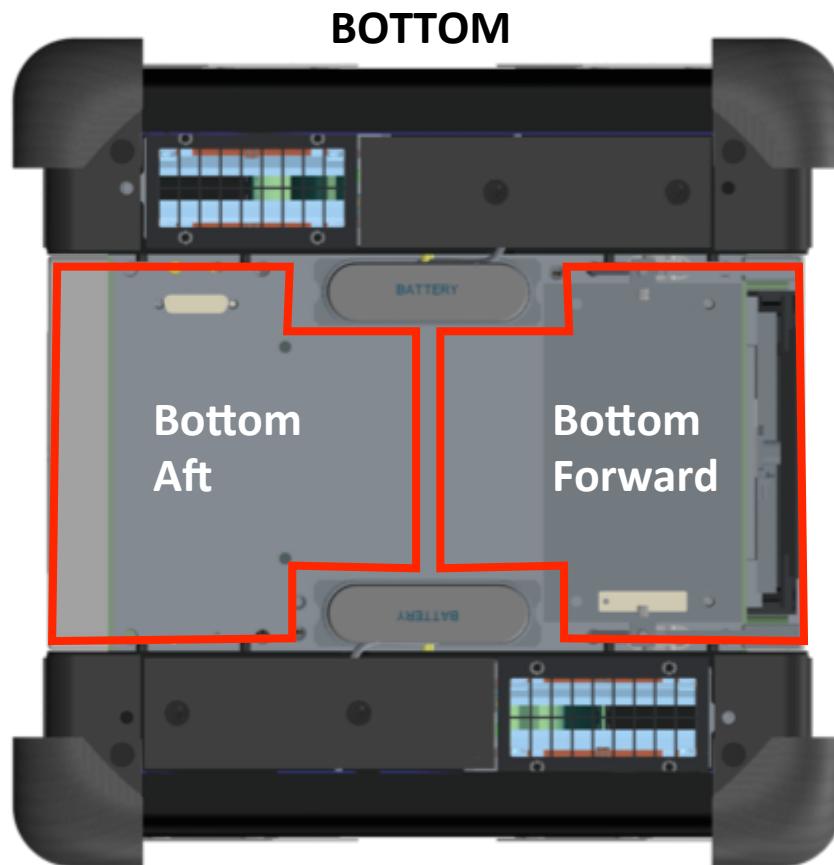


# Payload Bays





# Payload Bays





# Concept of Operations

- Payload bays: can occupy a single bay, the two adjoining bays on the bottom, or all three
  - (Or use a non-standard mounting approach)
- Primary vs. background experiment
  - Primary experiment controls Astrobee platform
  - Background experiments can run during other activities, as long as they don't interfere
    - Example: Sensor that passively collects data
- Can minimize crew involvement, require crew oversight, or even involve crew in experiment
- Payloads that “play nice” with resources are expected to get more experiment time

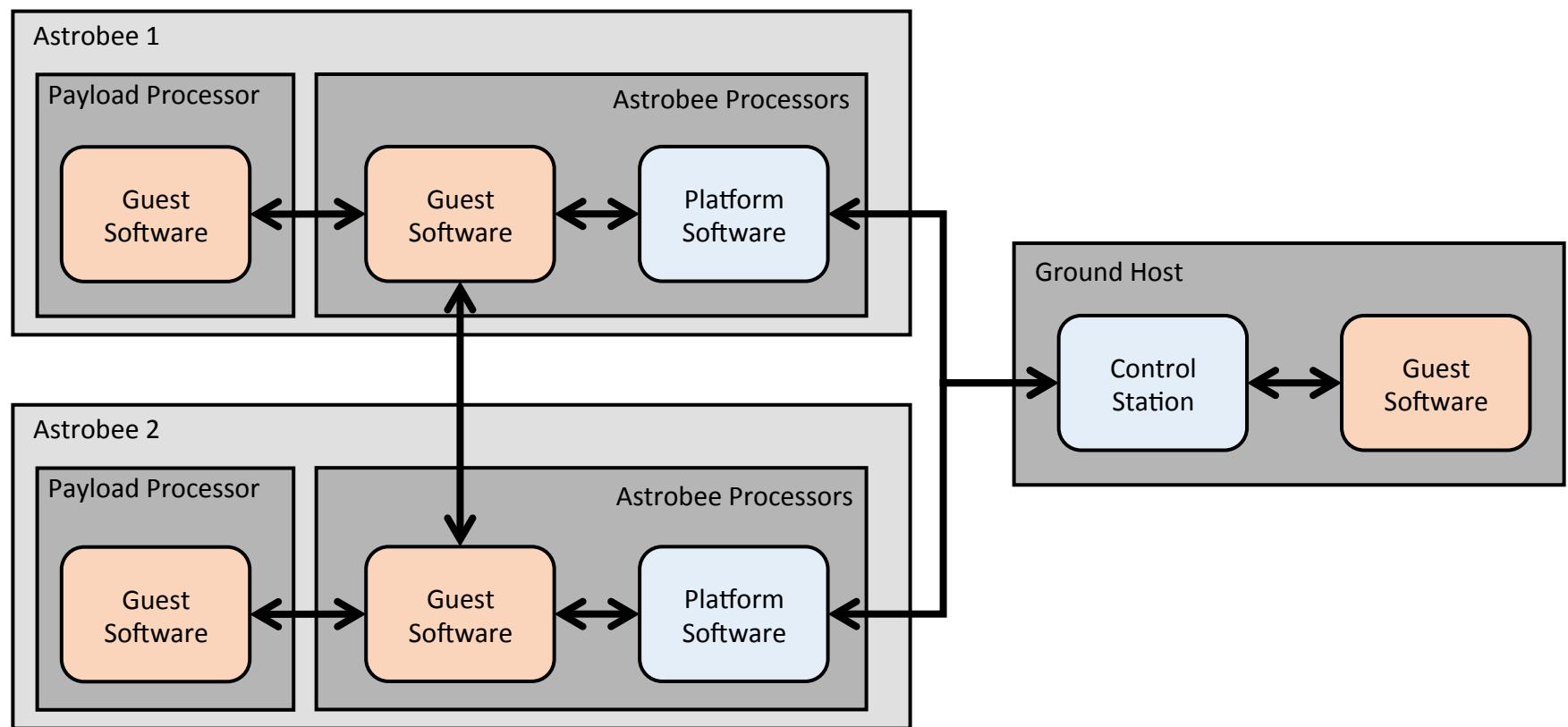


# Payload Design Considerations

- Mechanical Interface
  - Payload bay
    - Quick-disconnect levers preferred
    - Four-bolt pattern option also available
  - Odd payloads also possible
    - REALM thin flexible antennas on propulsion modules are our first example
    - Large payloads could potentially connect to dock adapter in “tractor trailer” configuration
- Electrical Interface
  - USB to Astrobee High Level Processor
  - Draw power from 14.4VDC Vbatt (preferred) or USB
  - COTS milspec blind-mate connector
- Inertial properties and forces
  - Guidelines on maximum impact to mass and CG
  - Keep disturbance forces small and steady
    - Thermal air flow exhaust
    - Rotating parts – gyroscopic moment, drag torque, spin-up/spin-down
    - Reaction forces generated by moving articulated parts like arms
- Thermal interface
  - Don’t plan on using Astrobee core as a significant heat rejection path
  - Thermal insulation layer at payload bay surface may be advisable

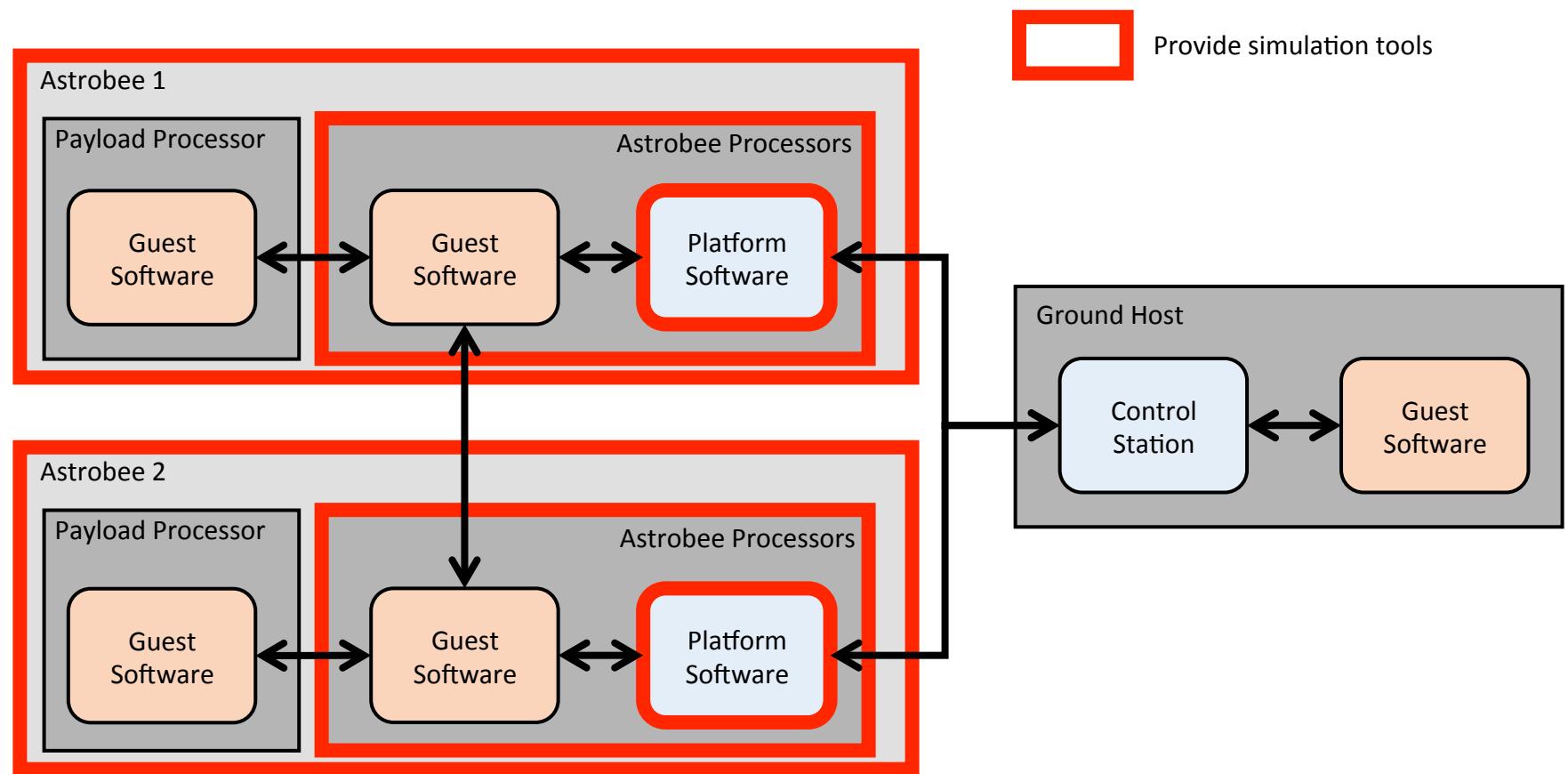


# Software Interfaces





# Software Interfaces





# Onboard Computing

- **Low Level Processor (LLP):** Linux/ARM, Dual core
  - Runs high frequency control loop
- **Mid Level Processor (MLP):** Linux/ARM, Quad core
  - Runs absolute localization algorithms, obstacle detection, sequencer, communications
  - Heavy processing power used by vision
- **High Level Processor (HLP):** Android/ARM, Quad core
  - Interface with Science Camera and Touch Screen Display
  - Encodes video with dedicated hardware
  - **Runs guest science code**



# Astrobee Robot API

- Standard approach
  - Guest science Android/Java app running on HLP communicates via ROS (rosjava) with platform software running on MLP
  - Commanding: Guest app uses restricted vocabulary of high-level commands, sent via ROS to onboard executive
  - Telemetry: Full access to onboard ROS telemetry streams
  - Multi-robot: WiFi network routes are available between the HLPs of different free flyers; all multi-robot coordination is up to guest science software
  - Communication to payload: Your Android app can control USB link to your device
  - Communication to ground: Pack your telemetry data point into a generic ROS guest telemetry message
- Alternatives (more custom -> more effort and more risk)
  - Modify platform software if needed (e.g. tight control loops)
  - Can use Android NDK if C++ is preferred rather than Java
  - Many other possibilities



## We Want You!

- The primary use of Astrobee is to be a research platform
- It's useless without compelling guest science experiments
- We are here to support you (simulator, facilities, ISS ops development, etc.)



# Backup



## Prototype 4D

- Upgrading existing P4C
  - New central structure
  - EPS board, SpeedCam, crew interfaces, WiFi antenna
  - New prop module servos and PMCs
  - Perching Arm
  - Dock berthing post
  - FM, visual odometry, command dictionary, GNC improvements
  - Control Station

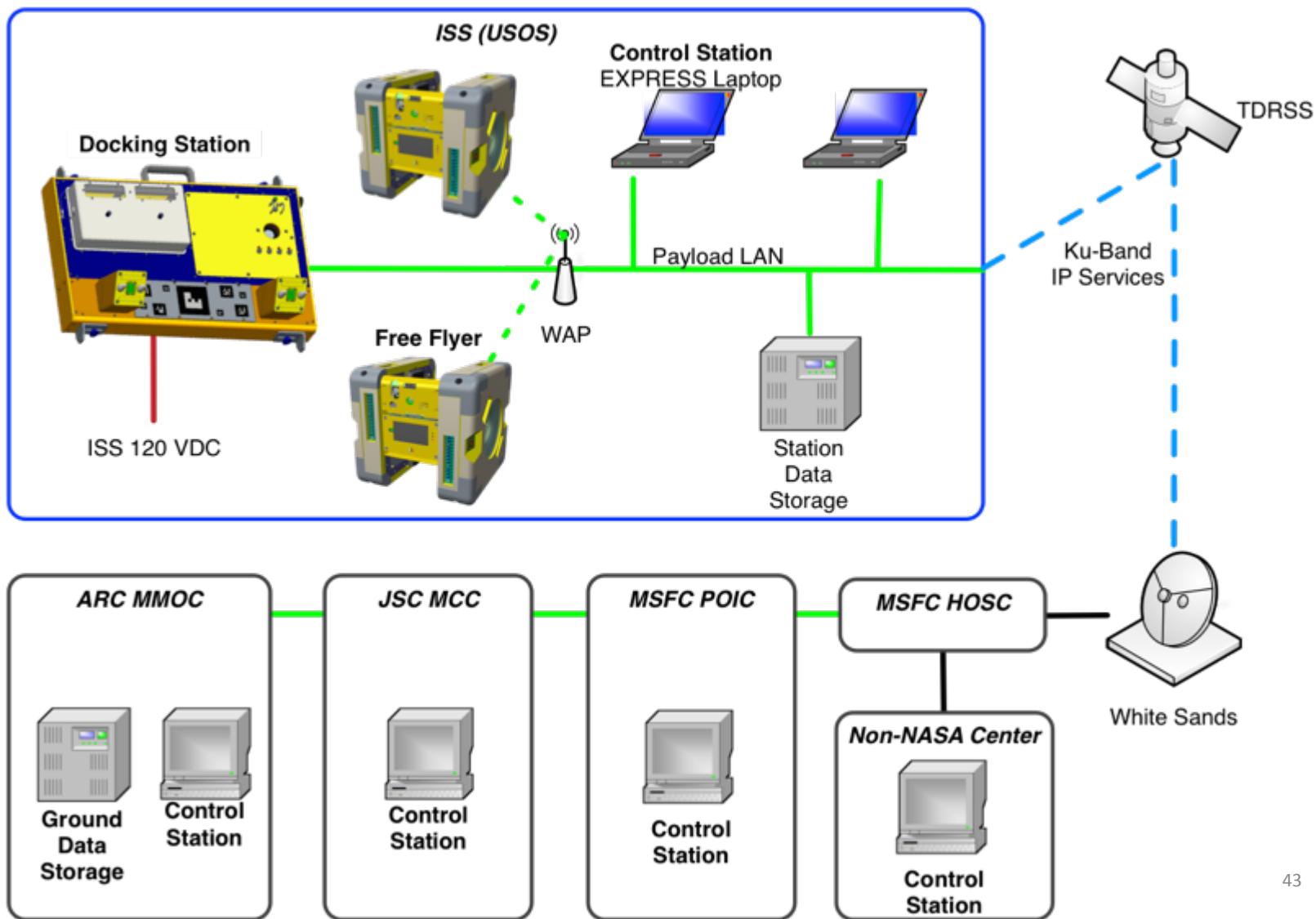


## Risk Reduction

- Single propulsion module not integrated into P4D
  - New nozzles
  - Structural design
  - Bumpers
  - Outer skin
  - Signal LEDs
  - LED control board

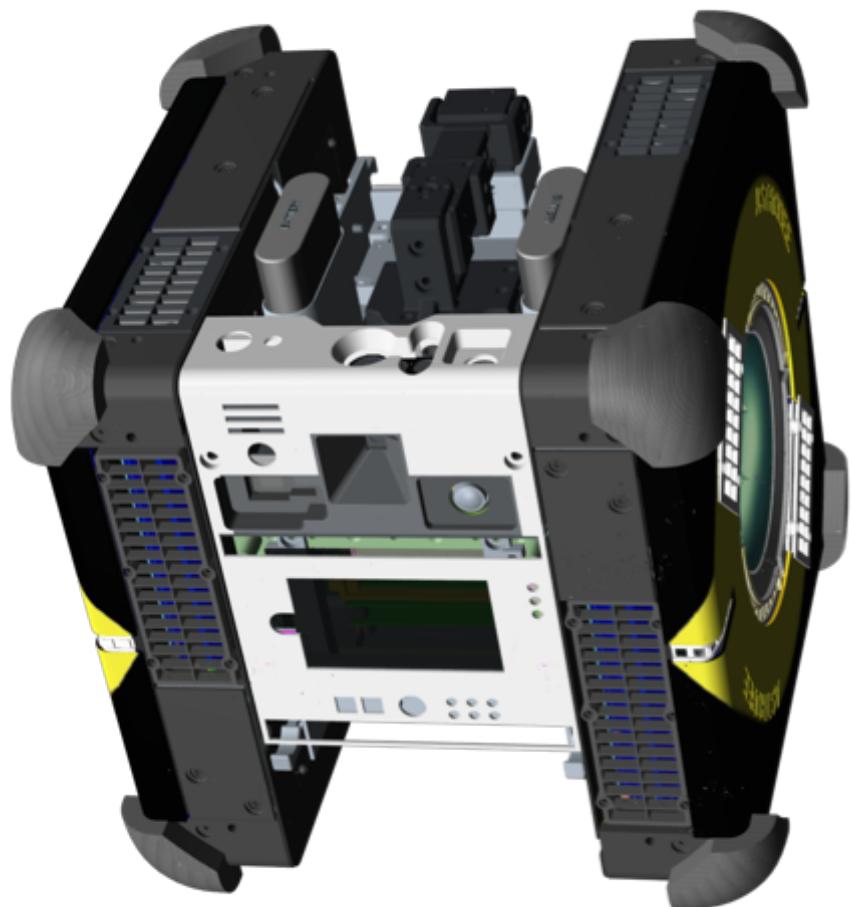


# System Architecture



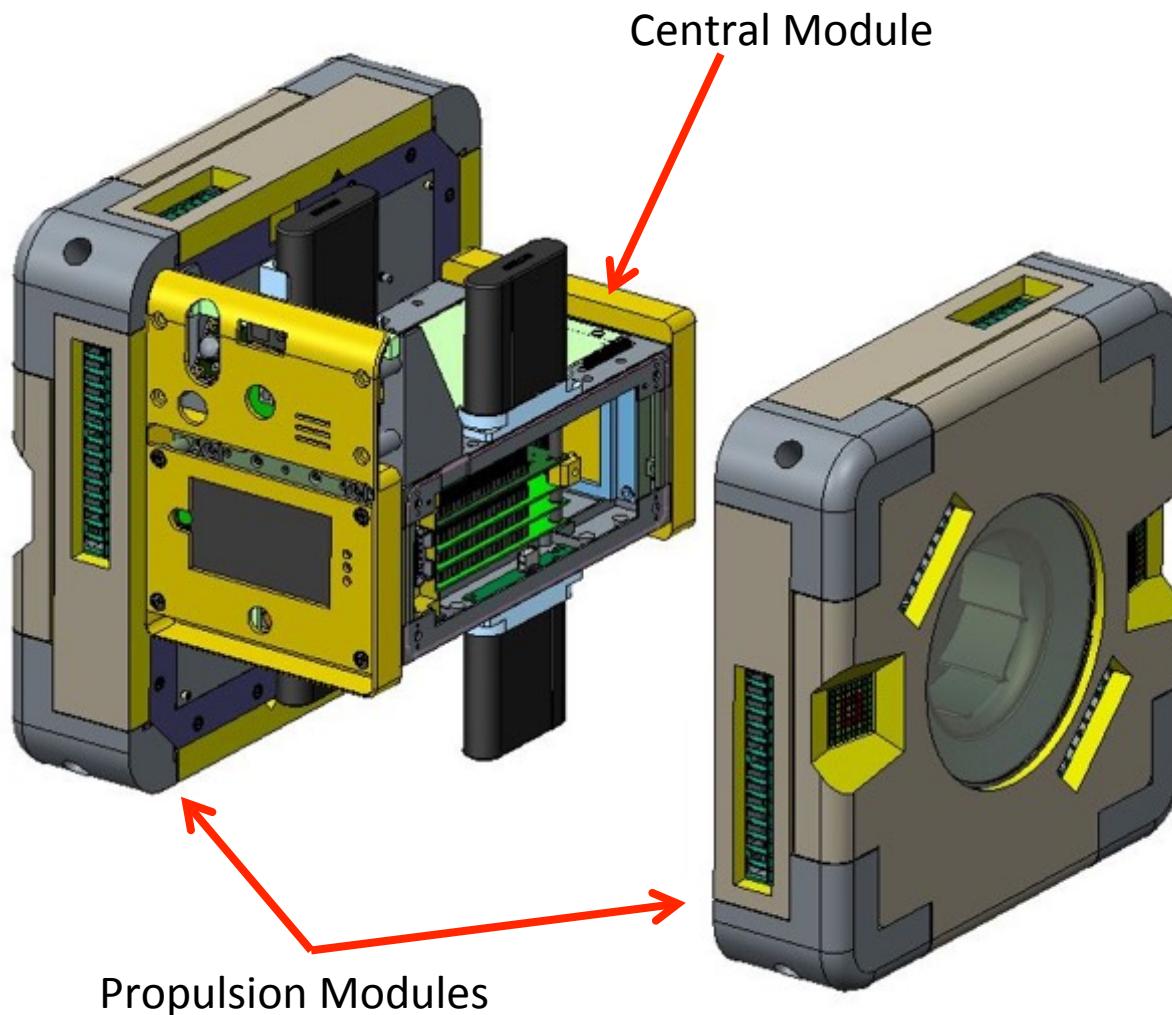


# Astrobee



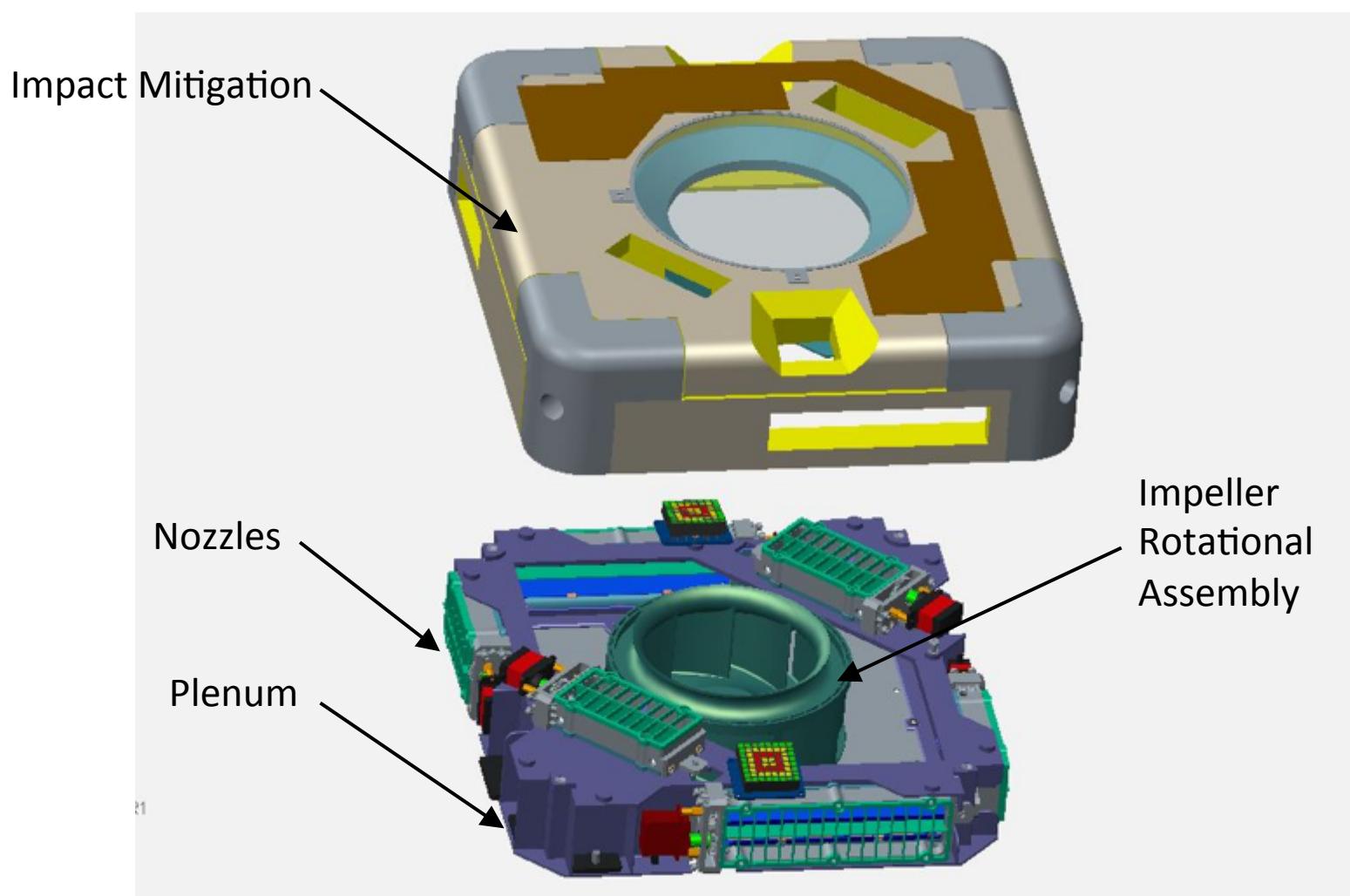


# Astrobee Modules



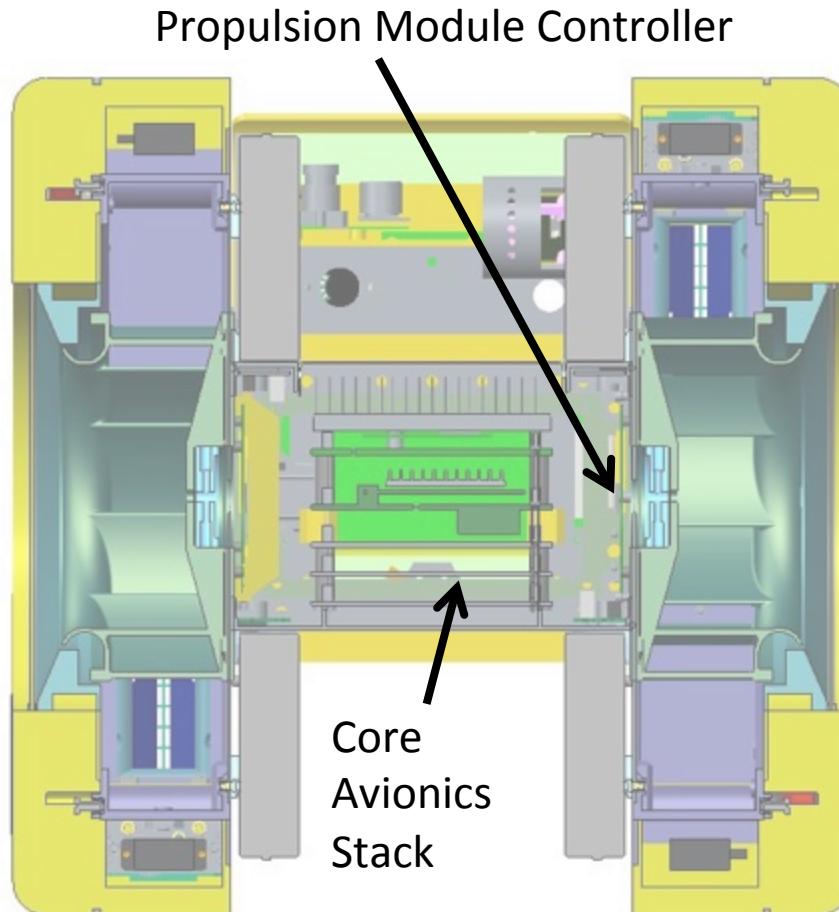


# Prop Module Assembly

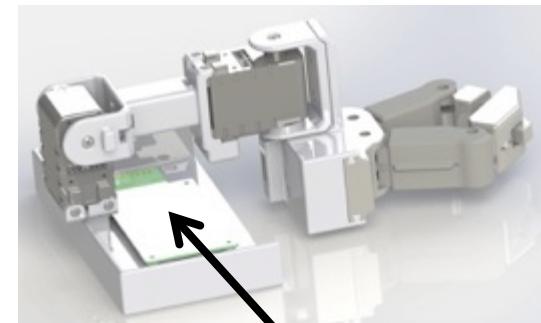




# Computing Systems



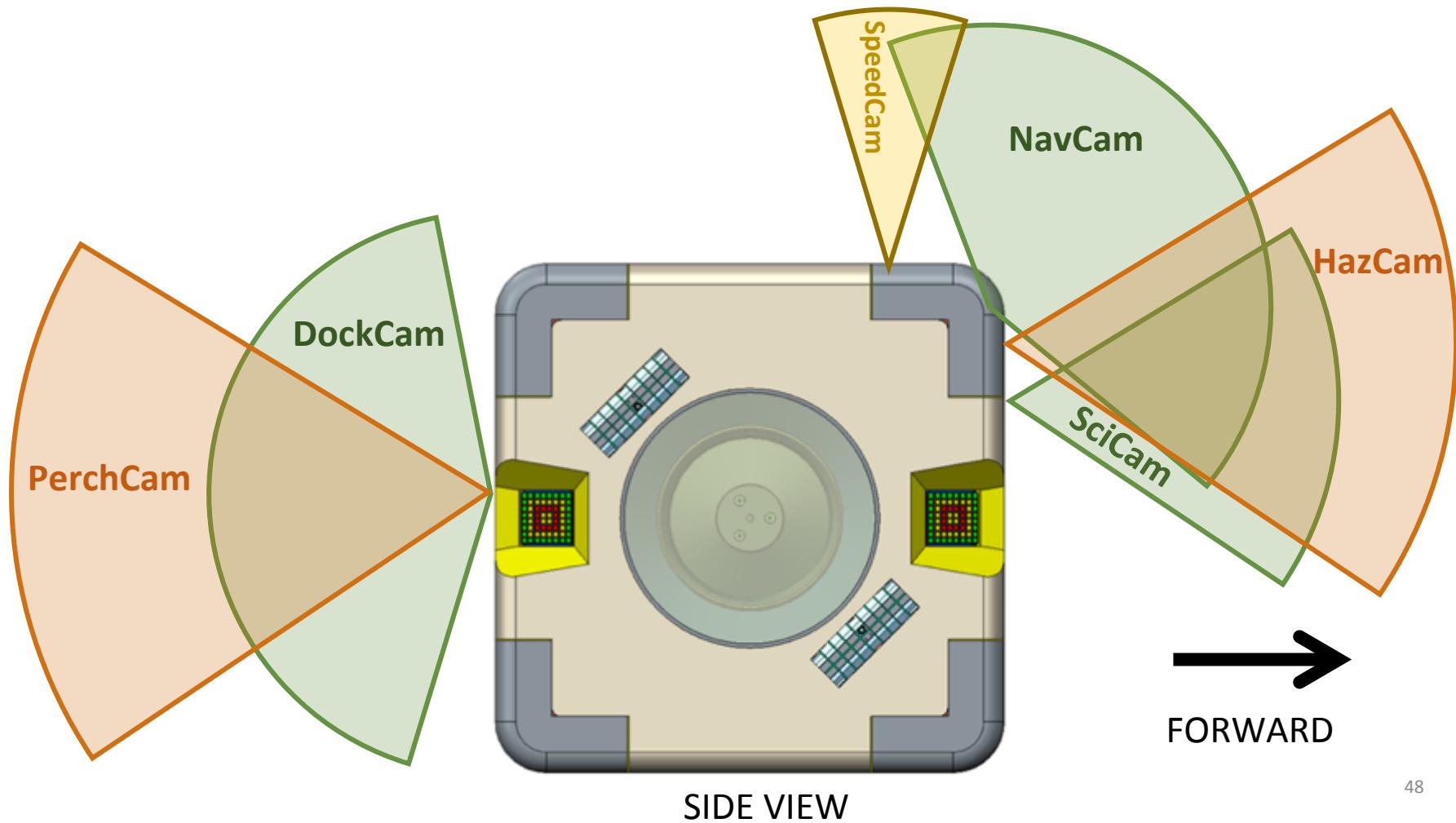
AFT/CUTAWAY VIEW



Perching Arm  
Controller

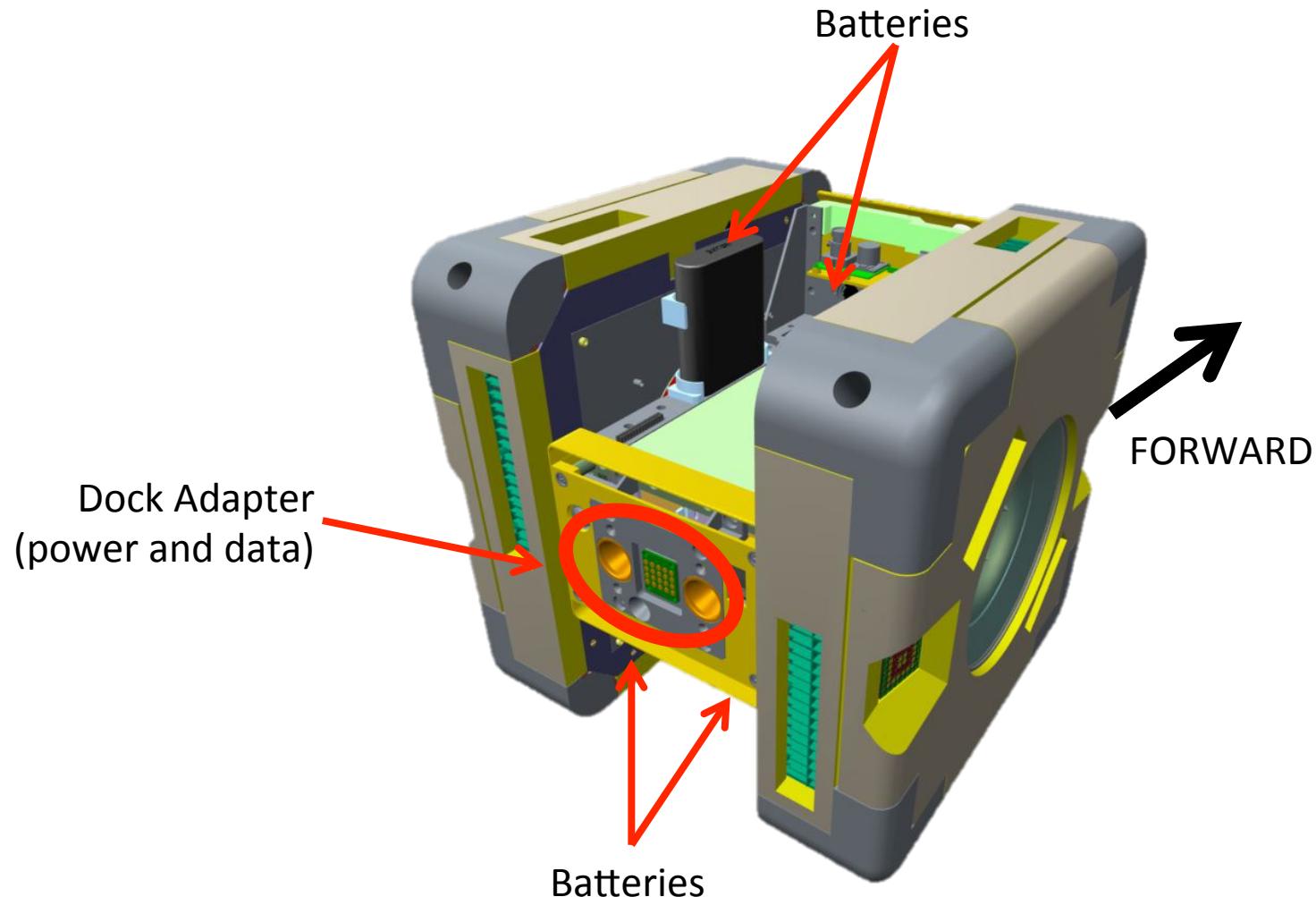


# External Sensors



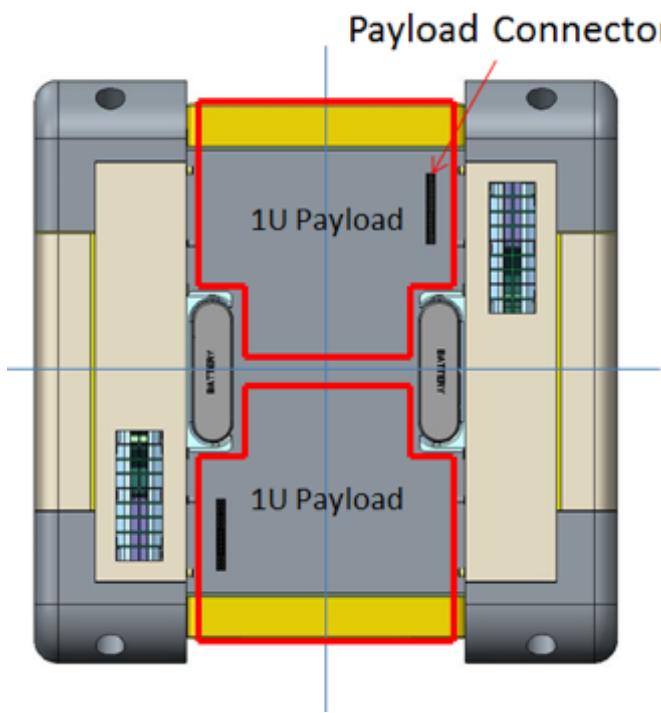


# Power Systems

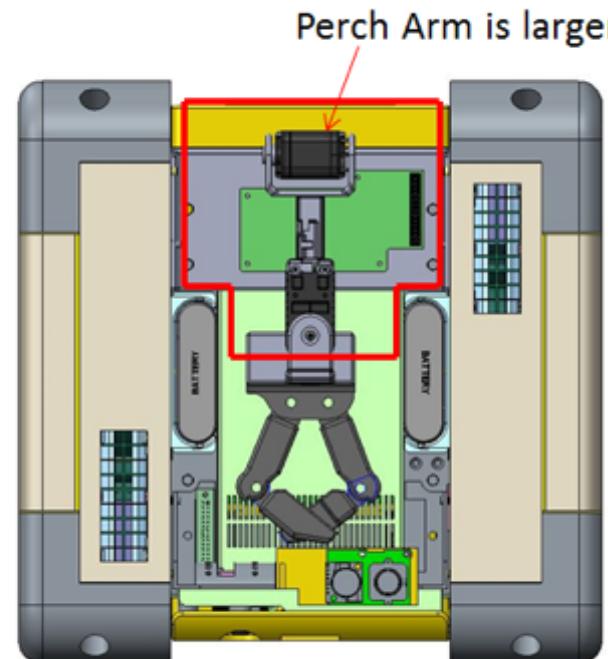




# Payload Layout



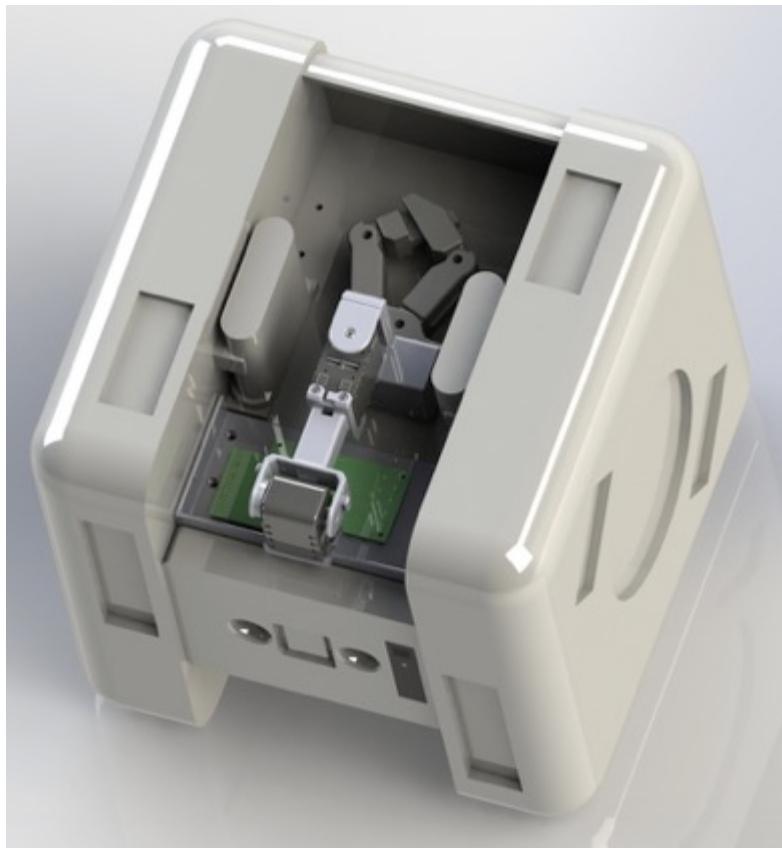
Bottom



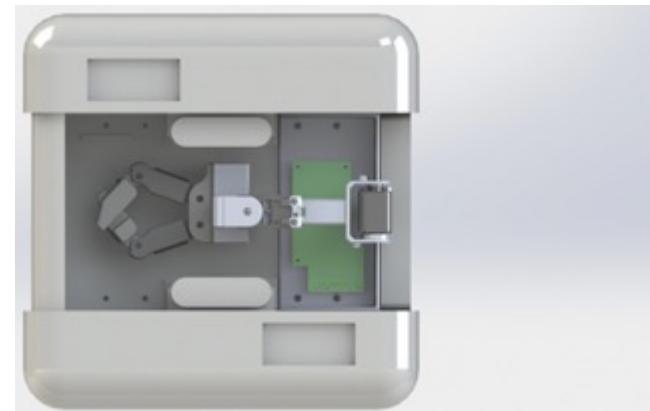
Top



# Perching Arm



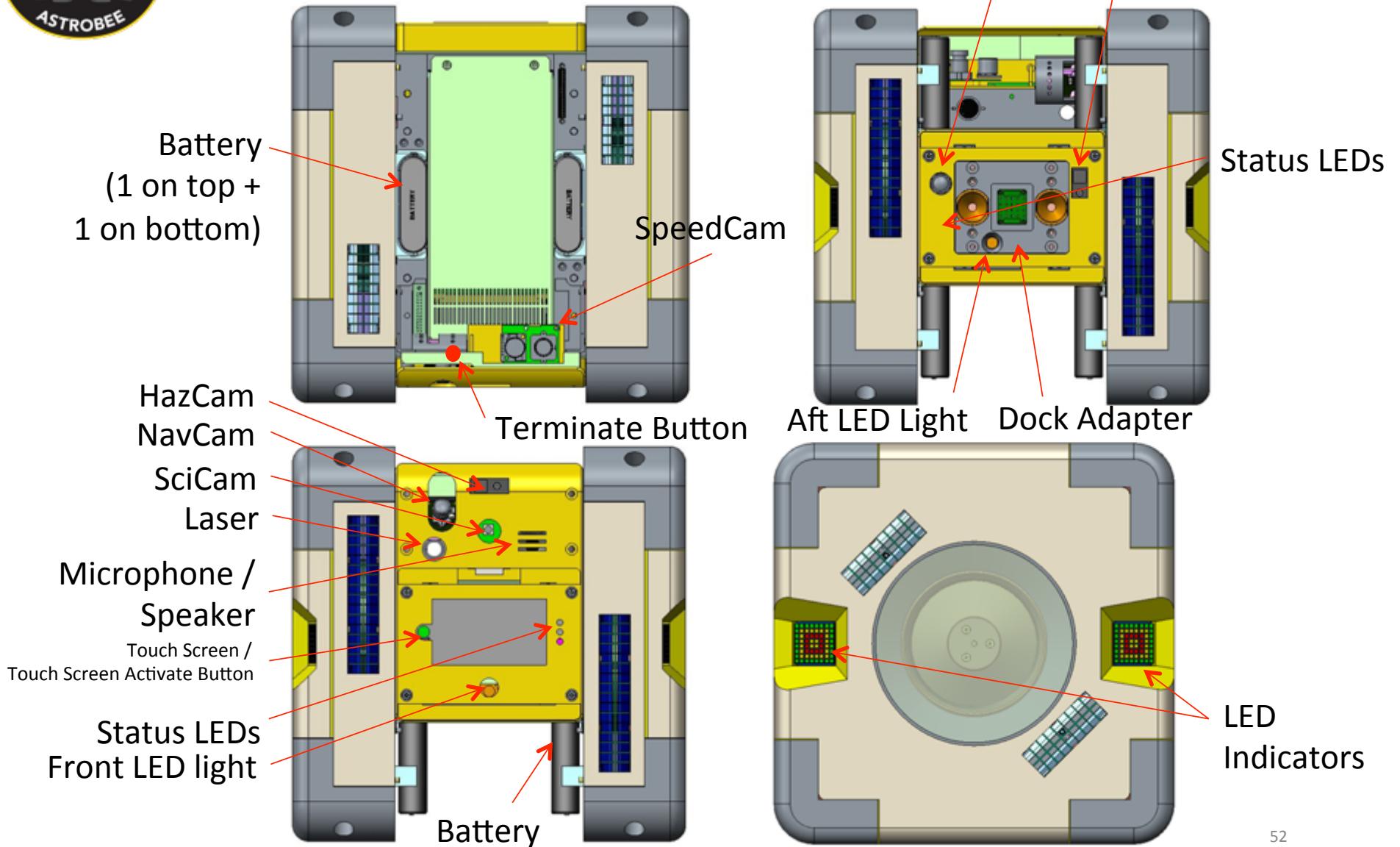
Stowed



Stowed/Deployed

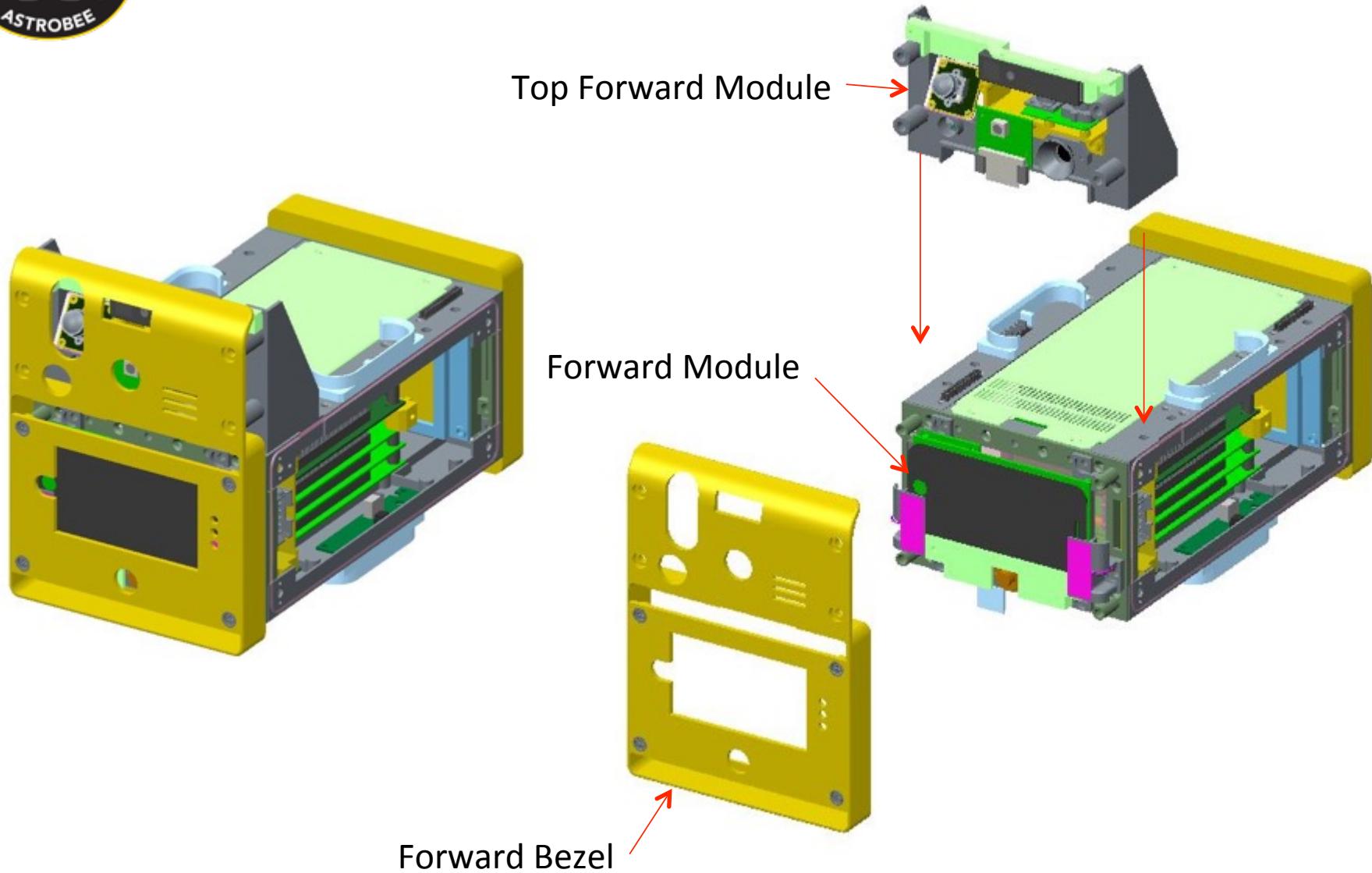


# Base Layout



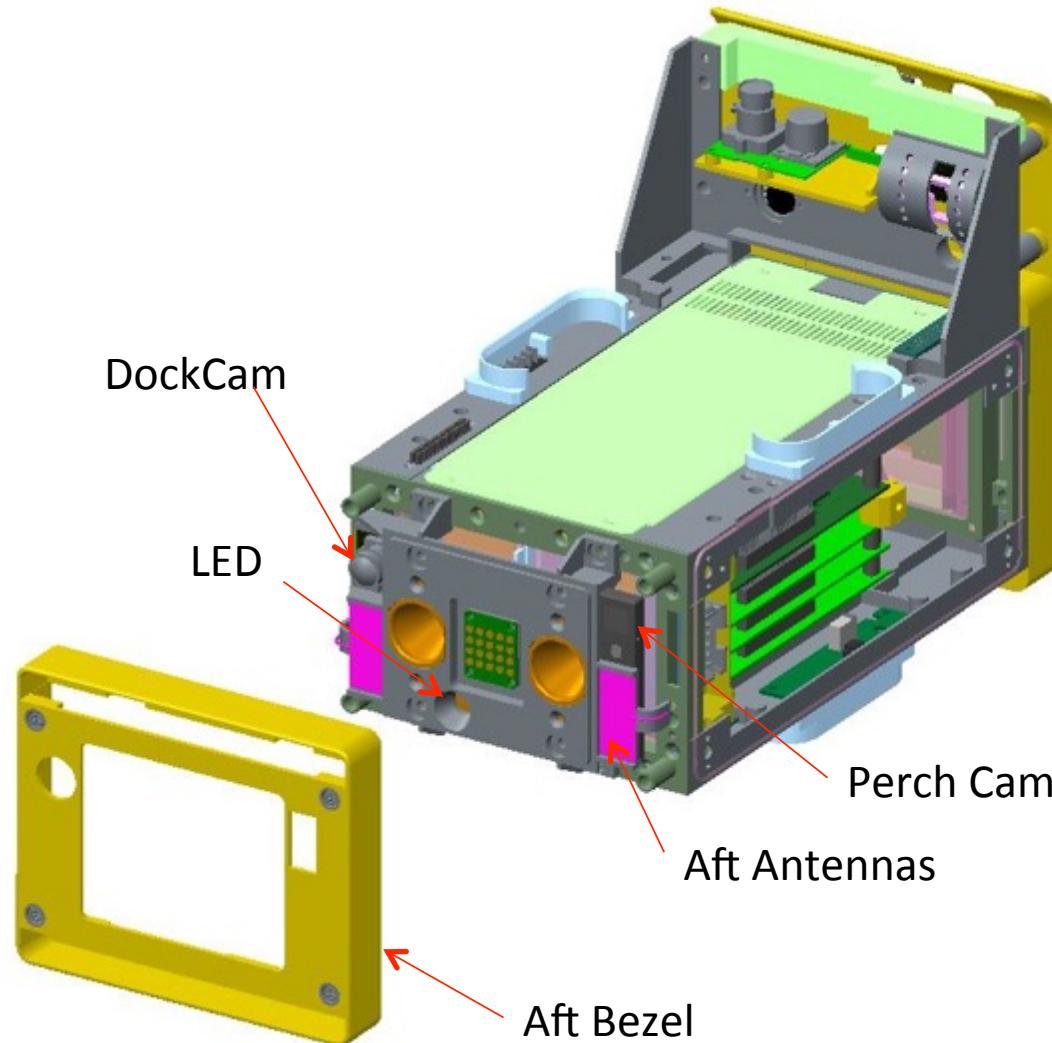


# Core and Forward Module



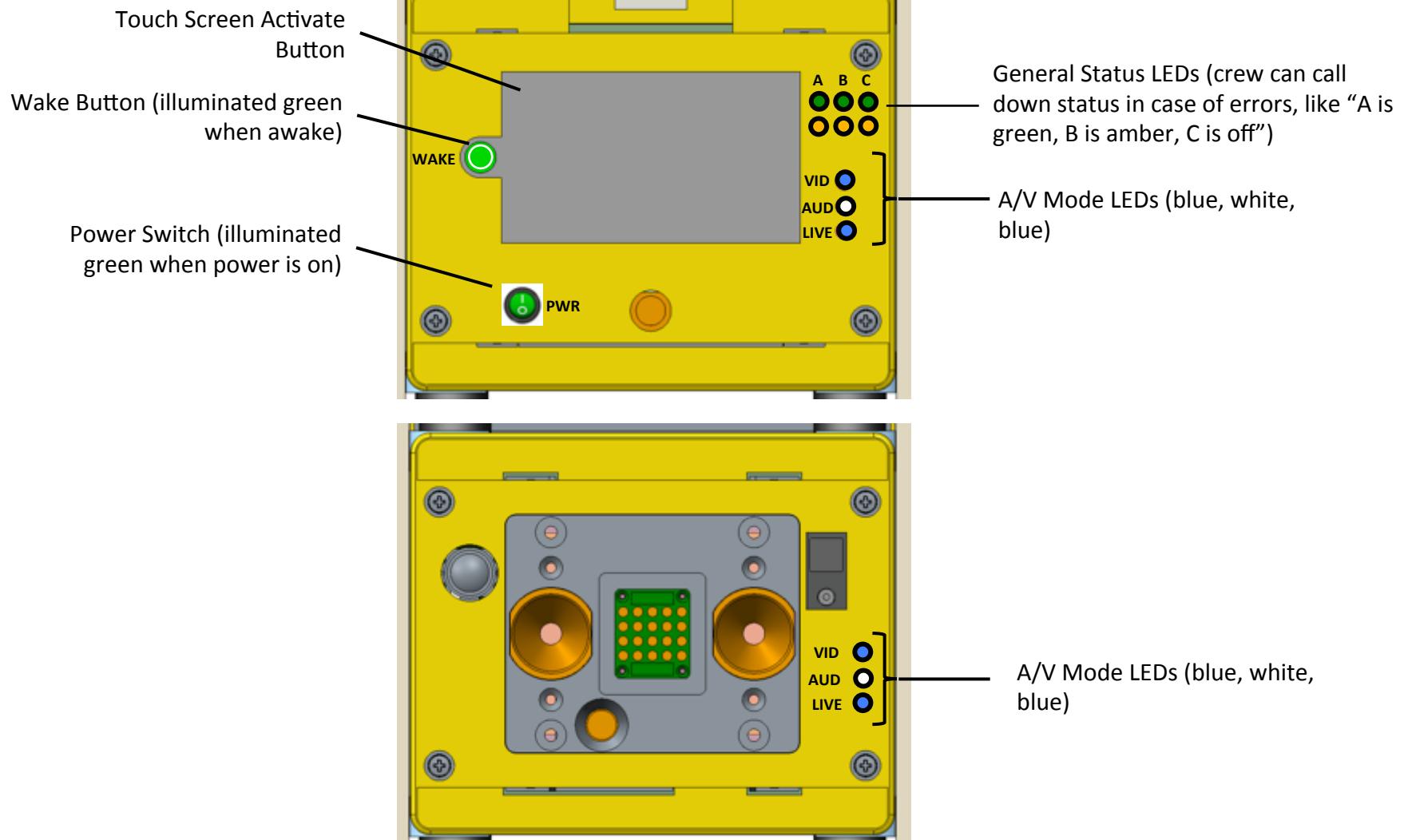


# Aft Module



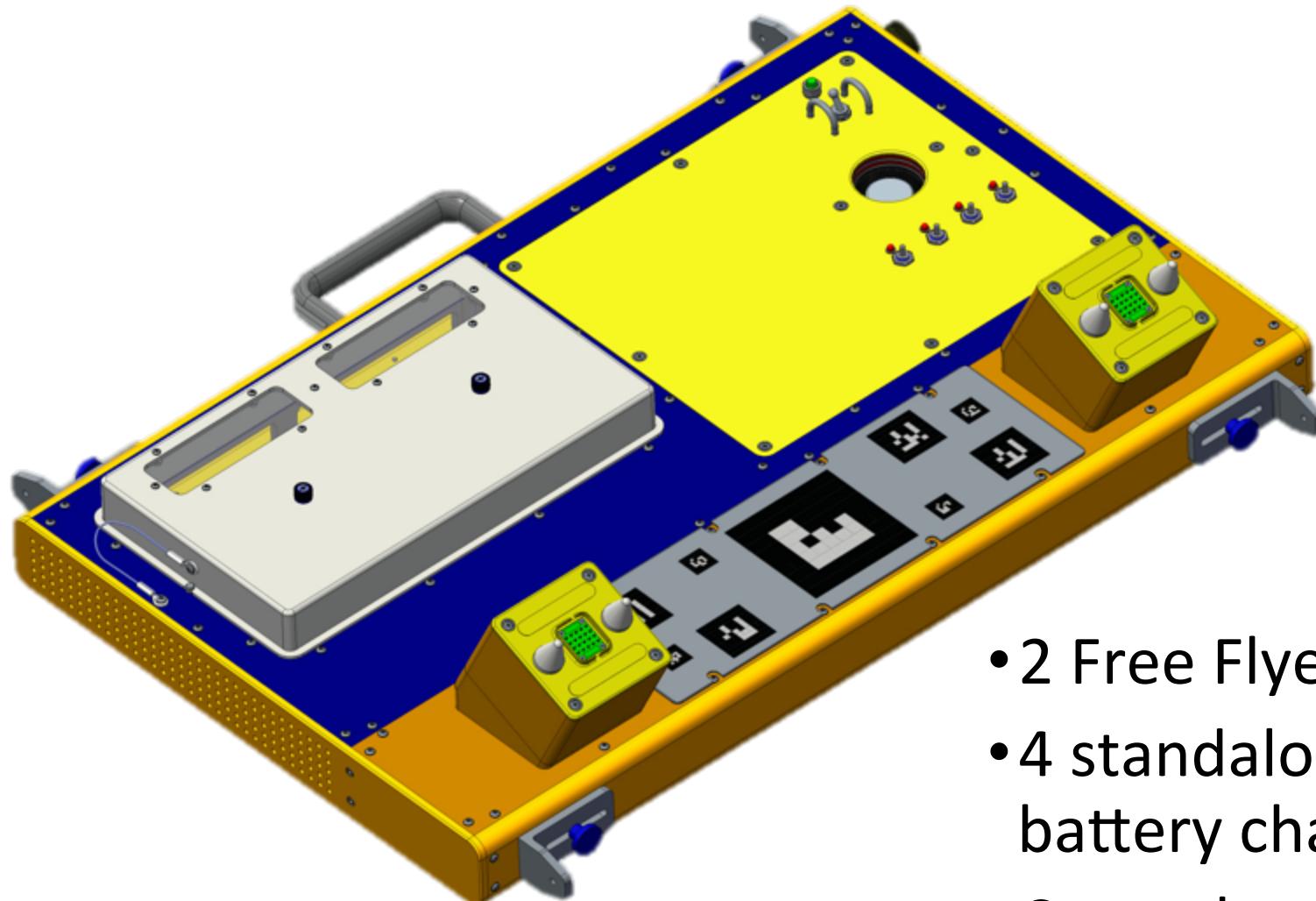


# Indicators





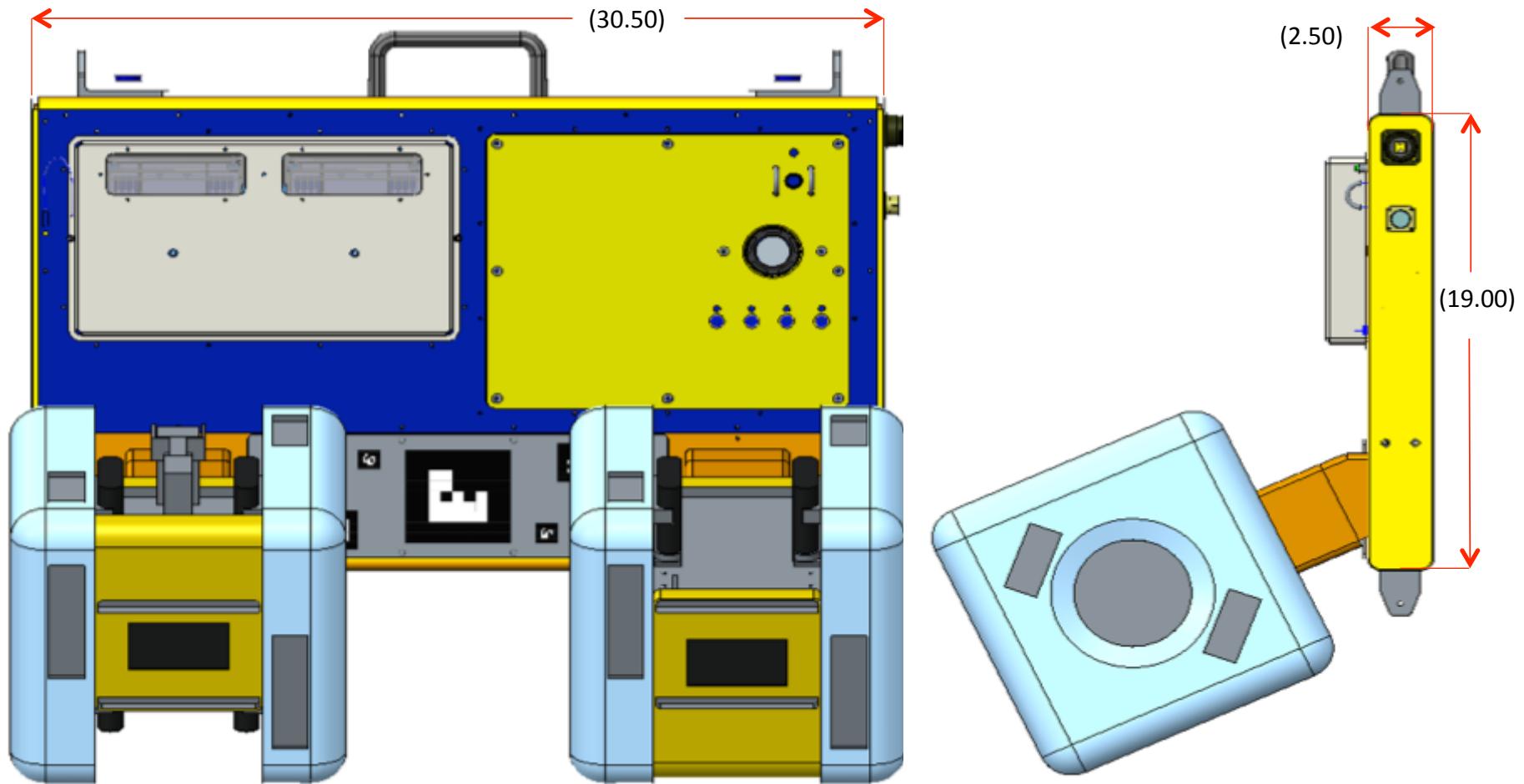
# Docking Station



- 2 Free Flyer berths
- 4 standalone battery chargers
- Control panel



# Docking Station Front and Side View



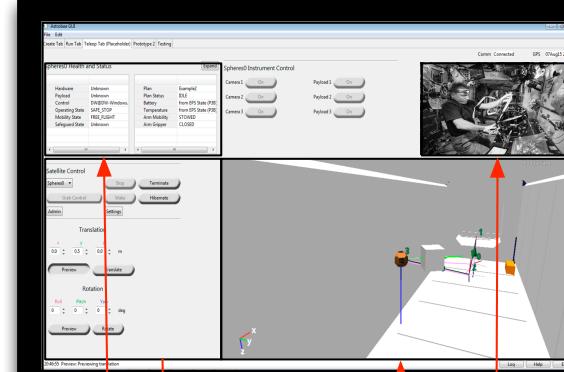
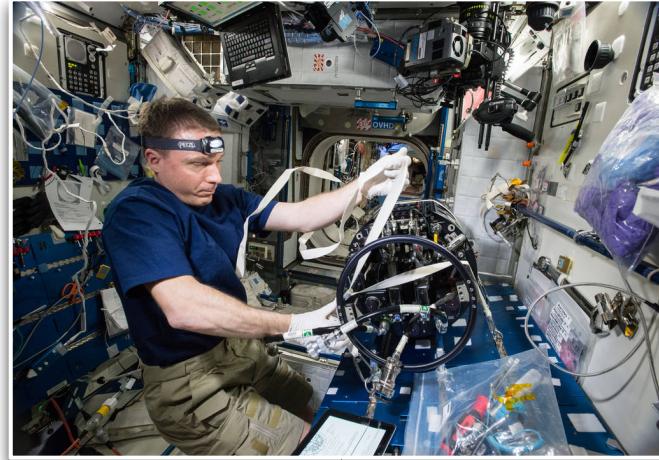
NOTE: Dimensions are in inches



# Control Station

- Eclipse based GUI
- Create, run, tele-op plans
- Run guest science
- Administration
- Separate ground UI for file transfer, software updates and diagnostics

Distributed Video

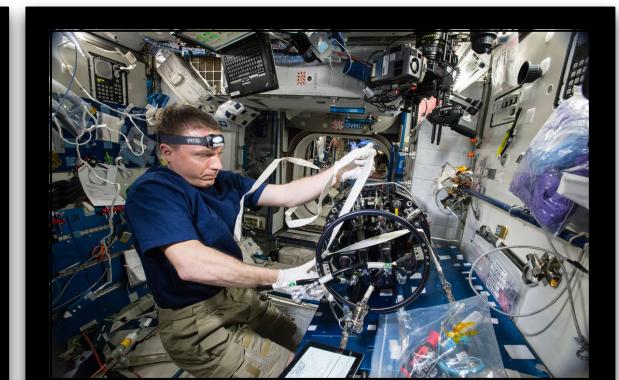


Robot Status  
Telemetry

Teleop  
Commands

Nav & Plan  
Telemetry

Navcam  
Images  
@1Hz



Scicam  
Real-time  
HD Video

Full Real-time Stream



# Plan Validation

Plan Editor Run Plan Teleoperation Guest Science Advanced

Comm Not Connected GPS 01Jun16 23:00:39

Reset View

Plan Editor

Plan Name AADemo  
Estimated Duration 00:11:02  
Validation Not Validated

Plan Step Duration

AADemo	
0 Station	
0-1 Segment	00:01:23
1 Station	
1-2 Segment	00:01:44
2 Station	
<b>2-3 Segment</b>	<b>00:01:41</b>
3 Station	
3-4 Segment	00:02:41
4 Station	
4-5 Segment	00:02:20
5 Station	
5-6 Segment	00:01:13
6 Station	

Add Delete Add via 3d View

3 Station

Location Based Coordinate Based Bookmarks Commands

X 5.78 Y -0.19 Z -0 m  
Roll 0 Pitch 0 Yaw 0 deg

Ignore Orientation  
Tolerance 0.1 m  
 Drag to Translate  Drag to Rotate

Interactive Plan Viewer

Validation Failed

Potential collision in Segment 2-3. Please move Station 2 or Station 3.

OK

00:00:00 Message goes here Log Help Exit



# Run Plan Tab

File Edit View Help

Plan Editor Run Plan Teleoperation

FreeFlyerA Health and Status Fault Details

Plan Step	Duration	Success
BB		
0 Station		
0-1 Segment		
1 Station		
1-2 Segment		
2 Station		
2-3 Segment		
3 Station		
3-4 Segment		

Comm Connected GPS 16May16 19:18:58

rapid\_imagesensor\_sample-science

Image #114

Commands for: FreeFlyerA

Grab Control Terminate

Wake Hibernate

Plan Name Plan Valid

File... C:\Users\DW\Document Upload

Run Stop

Pause Skip Step

Live Telemetry Reset View

19:18:15 FreeFlyerA: Sending plan

Log Help Exit



# Run Plan Tab

File Edit View Help

Plan Editor Run Plan Teleoperation

FreeFlyerA Health and Status Fault Details

Plan Step	Duration	Success
BB		
0 Station		Complete
0-1 Segment	00:01:14	Complete
1 Station		Complete
<b>1-2 Segment</b>		
2 Station		
2-3 Segment		
3 Station		
3-4 Segment		

Comm Connected GPS 16Mar16 19:19:24

rapid\_imagesensor\_sample-science Image #164

Commands for: FreeFlyerA

Grab Control Terminate

Wake Hibernate

Plan Name Plan Valid

File... C:\Users\DW\Document Upload

Run Stop

Pause Skip Step

19:19:02 FreeFlyerA: Pending ...

Log Help Exit



# Teleoperation Tab

File Edit View Modeling Help

Plan Editor Run Plan Teleoperation

Comm Connected GPS 22Apr16 20:30:52

FreeFlyerA Health and Status Fault Details

Hardware	Nominal
Payload	Nominal
Software	Nominal
Control	Dw@dw-windows7-32
Operating State	Safe Stop
Mobility State	Docked
Safeguard State	-
Plan	-

Instrument Control for: FreeFlyerA

Camera 1 On Payload 1 On  
Camera 2 On Payload 2 On  
Camera 3 On Payload 3 On

Info Label RAPID

Commands for: FreeFlyerA

Grab Control Terminate  
Wake Hibernate  
Stop Undock

Translation Rotation Arm Commands

AFT ← 1.0 → FWD  
PORT ← 0.0 → STBD  
OVHD ← 0.0 → DECK

m

Show Preview Reset Preview Translate

Live Telemetry

Reset View

Teleop Command Log

20:30:11 FreeFlyerA: Completed

Log Help Exit



# Free Flyer Key Requirements

- Holonomic control
- Navigate USOS
- Multiple peripheral ports
- Reconfigure parameters per payload
- Open API for payloads
- Position: +/- 20 cm, +/- 2 cm
- Angle: +/- 20 deg, +/- 8 deg
- Max acceleration: 10 cm/sec<sup>2</sup>
- Max velocity: 50 cm/sec
- Avoid hitting unexpected obstacles
- Avoid keep out zones
- Validate path against map
- Monitor battery charge
- Noise requirements
- Tolerate collisions
- Size: 30 cm x 30 cm x 30 cm
- Mass: 6 kg
- Stream and record HD video
- Sortie durations & energy storage
- Perch on handrails
- Autonomous docking
- Replaceable modules
- Upgradeable software
- ISS ICD & Safety



# Docking Station Key Requirements

- Free flyer and dock must be able to complete all physical connections without crew assistance
  - AR target to assist free flyer localization during dock approach
- Recharge batteries
- Provide free flyer with high bandwidth wired connection to ISS LAN
- Dock provides two free flyer berths
- ISS ICD & Safety



# Ground Data Systems Key Requirements

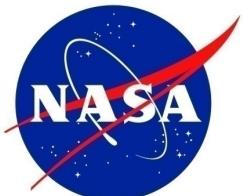
- Ground Control
- Manual Control
- Plan authoring
- Plan control (select, upload, run, pause, abort, skip)
- Provide PIs access to science data
- Software install (guest science)
- Monitor multiple robots
- Identify free flyer being controlled
- Remote Terminate
- Real-time telemetry display
- 2D and/or 3D telemetry visualization
- Simulation for plan visualization
- Control station health & status
- Provide data storage
- Minimal UI training for Crew and Operatory Stations
- Upgradable hardware/software
- ISS ICD

# ISS Free Flyer Science: SPHERES Today, Astrobee Tomorrow



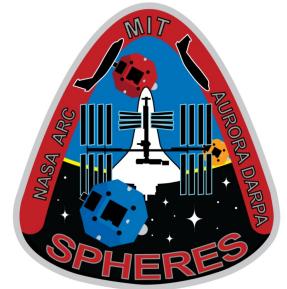
## Google Talk

Jose V. Benavides





# Presentation Outline



- Free Flyer Evolution
- SPHERES Facility Overview
- SPHERES Guest Scientist Program
- Astrobee Overview
- Astrobee Guest Science Examples
- How to Utilize the SPHERES/Astrobee Facilities
- PD ST&E Process



# Free Flyer Evolution



RINGS

UDP/HALO

SLOSH

SmartSPHERES



Tether

Interact



Vertigo

ZeroRobotics



AeroCAM

PSA

SPHERES

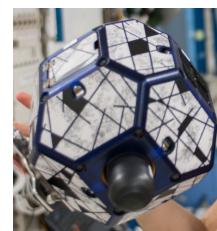
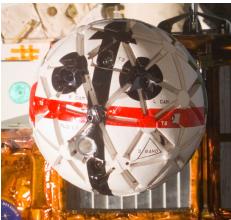
AstroBee

1996 - 2002

2000 - 2008

2006 - 2017

2018



Visual Nav

Propulsion

Human Robot  
Interaction

In-space  
Manufacturing

Avionics

GNC

Automation



# SPHERES Facility



- A Facility of the ISS National Laboratory with three IVA nano-satellites designed by MIT to research estimation, control, and autonomy algorithms
- Installed on ISS in 2006
- Managed by ARC since Fall 2010
- By working aboard ISS under crew supervision, it provides a risk tolerant Testbed Environment for Distributed Satellite & Free-flying Control Algorithms
  - Formation flight,
  - Docking,
  - Close proximity operations
- If anything goes wrong, reset and try again!
- The satellites can be reused
  - ✓ Replenishable consumables
  - ✓ Multiple test sessions assigned per year



Scott Kelly working with SPHERES in the Kibo lab

## SPHERES ISS National Lab Facility

- Program Executive: Jason Crusan (HQ)
- Program Manager: Jose Benavides (ARC / TI)
- Chief Engineer: Jonthan Barlow (ARC / TI)
- Operations Lead: Aric Katterhagen (ARC / TI)

131+ Test Sessions (Over 700 hrs) & 45+ individual ISS Crew Members have operated SPHERES (many multiple times) - one of the most used and popular ISS National Lab Facilities



# SPHERES Guest Scientist Program



- There are several avenues which can lead to integrating science on the SPHERE Facility:
  - ISS Technology Demonstration Office
  - CASIS (Center for the Advancement of Science In Space)
  - Defense(DOD)/DARPA/
  - SPHERES PM/Engineering/Ops/ POCs (Jose Benavides / Jonathan Barlow / Aric Katterhagen)
  - ESA??

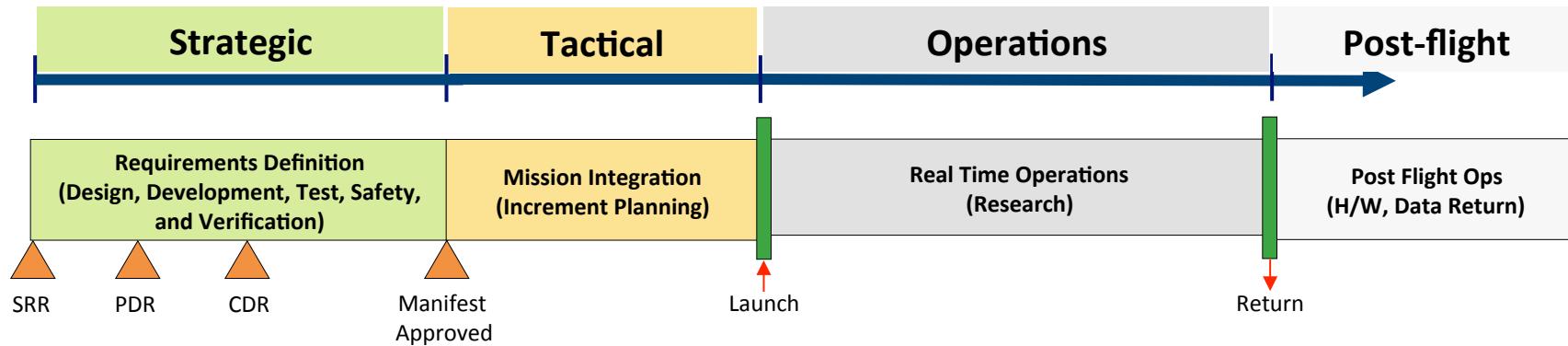
- The SPHERES program (and Astrobee) welcomes scientist from around the world.
- Contacting a party above in addition to reading about the GSP in the pdfs on the SPHERES homepage can assist you in getting started. The GSP Interface Documents are updated as needed so keep checking back.

<https://www.nasa.gov/spheres/guest-scientist-program>

- Also available for download below is the SPHERES Simulator. It's hosted by the [ISS SPHERES](#) project on Source Forge.
- **NOTE: These processes (this and the following slide) are also being developed for Astrobee so continue to follow the Astrobee homepage (see last slide).**



# SPHERES Guest Scientist Program



**PIMs provide integration leadership during all phases of the payload's life cycle**

- Strategic – facilitate definition of ISS integration requirements, products, and schedule development to ensure that an ISS compatible payload is built; support manifest process (payload data collection and feasibility assessments)
- Tactical – represent PD interests to Increment and Flight-specific teams to ensure that integration and operations requirements are addressed; coordinate verification submittals and payload Certificate of Flight Readiness (CoFR)
- Operations – coordinate payload resupply or return requirements; coordinate verification submittals and payload CoFR during payload lifetime on-orbit
- Post-flight – coordinate vehicle de-integration requirements; assure return of payload hardware/samples from the landing site to the PD; support Lessons Learned submittals



# SPHERES Guest Scientist Program



- Current SPHERES Hardware on ISS
  - [This slide needs to be updated with photos]
  - Three sats
  - Halo
  - DP
  - VERTIOG
  - Tether-Slosh
  - ZR



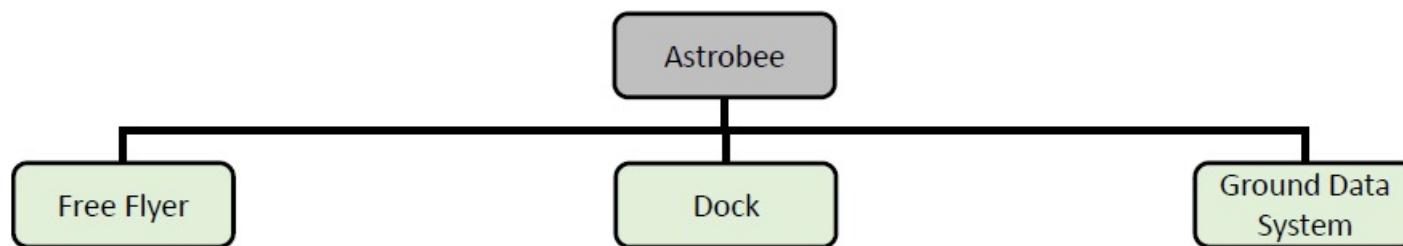
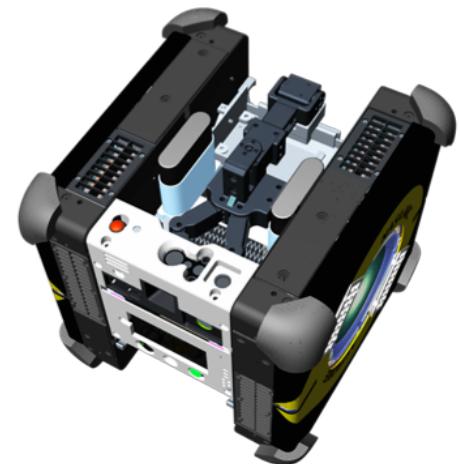
# Astrobee Overview



- Three free flyers on ISS starting spring 2018
- Docking station for recharge and wired communication
- Built in perching arm using payload interface
- 6 total cameras for various purposes, including one cellphone class HD camera.
- Main purposes:
  - Host guest science payload (GSP payloads)
  - Serve as mobile camera for ISS situational awareness
  - Serve as mobile sensor platform
- First GSP Payloads
  - REALM RFID reader
  - Zero Robotics High School and Middle School competitions
- **Guest Scientist opportunities as early as fall 2018**

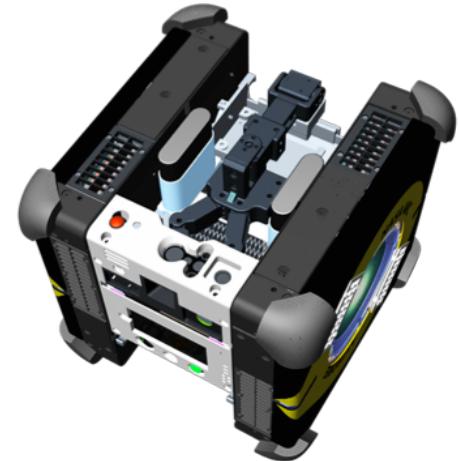


# Astrobee Overview





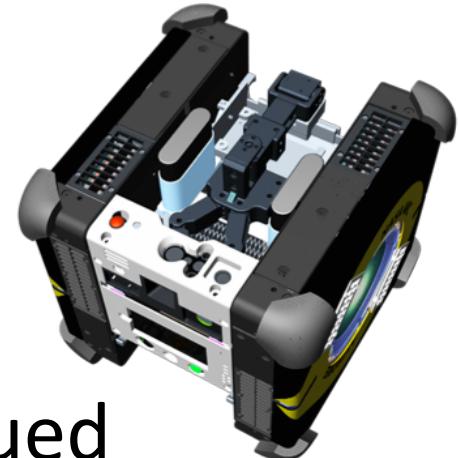
# Astrobee Guest Science Examples



- Examples of Potential Science
  - REALM (current project in works)
  - RFID Applicator (Phase 1 SBIR)
  - Other RFID capabilities
  - Zero Robotics (current user of SPHERES)
  - All other current and past users of SPHERES
    - VBN
    - EMF studies
    - Docking
    - Human-Robotic interaction (Interact)
    - Fluid Dynamics
    - Tether
  - Free Flyers with Gecko-Inspired Adhesive Appendages
  - CO2 Monitors
  - Crew Radiation Exposure Modeling
  - 3D camera payloads



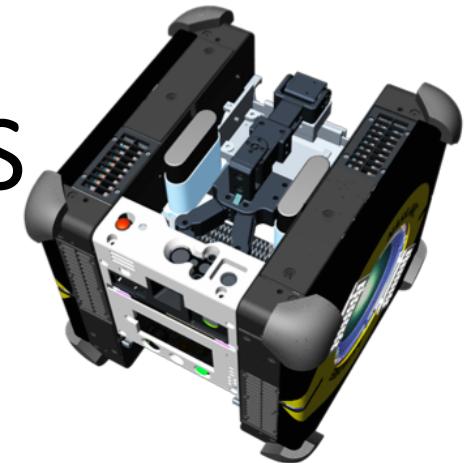
# Astrobee Guest Science Examples



- Examples of Potential Science Continued
  - Orbital Robot Control for Enhanced Autonomy
  - In-Space Rendezvous and Servicing
  - Components with Exotic Dynamics
  - Formation Flight beyond what SPHERES has done
  - Robotic Manipulation
  - Human-Robot Interaction beyond what Interact has done



# How to Utilize the SPHERES Or Astrobee Facilities



- From a high level there are four main ways to utilize the current SPHERES Facility or Future Astrobee Facility. Some examples are more applicable to one research Facility over the other.
  - From easiest to more resource intense
    - Software only science (utilize existing software)
    - Software only science (test new software)
    - Use existing software with existing hardware
    - Create new software for use with existing hardware
    - Create new software and new hardware
- Regardless of the path, there is a general path to working with the ISS program that, depending on the funding and support of the project, the NASA Ames SPHERES/Astrobee team can help with.



# PD ST&E Process

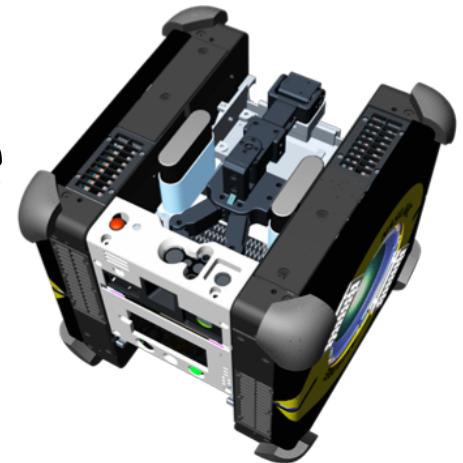
(How is this applicable to SPHERES & Astrobee?)



CONCEPTION PHASE	PLAN & PREPARE PHASE	DESIGN & ANALYZE PHASE	VERIFY PHASE	DELIVER PHASE	OPERATE & POST OPS PHASE
Understand what the PD needs from the ISS Program	ISSP collaborates with the PD to provide items required to design the experiment or payload	Understand maturity of design and forward risk as integration process moves into fabrication & verification	Fabricate & complete verification in prep for shipment and launch vehicle integration	Perform launch vehicle integration, & deliver to ISS	Operate the experiment and complete post ops integration
<b>DRIVEN BY PAYLOAD DEVELOPMENT SCHEDULE</b>					
PD receives NASA IT access  PD provides Initial Data set <ul style="list-style-type: none"><li>• Initial Ops Concept</li><li>• Initial assessment of Interfaces and services needed from ISS</li><li>• Project schedule</li></ul> PIA created  PIM Schedule developed	Complete Phase 0 Safety TIM  Complete Phase I Safety Review  ISSP develops baseline requirements (ISS and VV) C&DH/GDS Coordination Meeting  Identify NASA Test Facility Needs ISSP provides operational constraints PD provides payload readiness date	ISSP/PD define NCR approach (if required)  Complete Phase II Safety Review  ISSP/PD identifies crew training needs PD completes PDR/CDR (ISSP support as requested by PD)  PD submits C&DH inputs  PD receives training ops integration products, tools, and documents  PD provides inputs to initial ops and planning products  PD delivers cargo analytical products	Complete Phase III Safety Review  PD conducts verification testing and submit verification data to NASA <ul style="list-style-type: none"><li>• Hardware</li><li>• Software</li><li>• Science</li><li>• Operations</li></ul> PD/ISSP updates ops & planning products, pd regs, flight rules, and conducts review  C&DH inputs finalized  PD identifies part level flight manifest data  ISSP approves interface verification data and NCRs (if required)  PD receives operations console training  PD conducts training for crew and visiting vehicle team  PD provides ground facility requirements ISSP hosts Science Symposium	PD defines Time-critical Ground Handling Requirements and launch campaign constraints  PD delivers hardware and processes at launch site  PD provides final inputs to ops and planning products  ISS communicates Launch campaign information  PD participates in OWTL meeting to report non-standard open work  ISSP provides CoFR	PD operates experiment  Sample and data return Collect and Evaluate Lessons Learned Crew debrief ISSP ends HOSC services PI publications  ISSP shares science with the world
Kickoff					
FUTURE STATE: ONE ST&E INTEGRATION FLOW DATA ENTRY POINT (I.E., EMBARK) FOR PAYLOAD DEVELOPER					



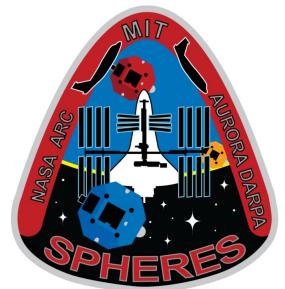
# Testing Resources Available



- {PHOTOS of the labs at ARC}
-

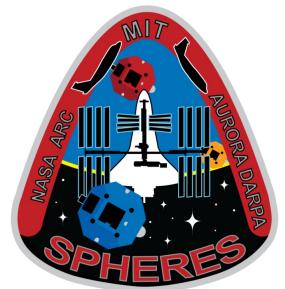


# Questions?





# SPPHERES/Astrobee Social Media



<http://www.nasa.gov/spheres>

[https://twitter.com/NASA\\_SPHERES](https://twitter.com/NASA_SPHERES)

<https://cms.nasa.gov/astrobee>